

# 산업 네트워크 커뮤니케이션

통합자동화 연계부터 유연한 생산현장에 이르기까지- 네트워킹 향상을 통한 생산 모듈화

Innovation Tour Korea 2020



# Innovation Tour Korea 2020 – Concept

**SIEMENS**  
*Ingenuity for life*

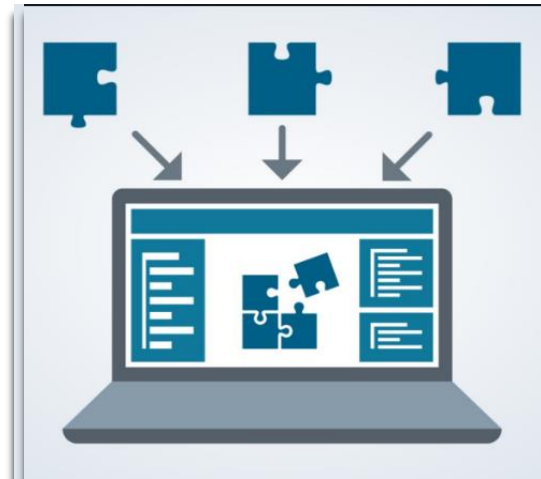
## 디지털 워크플로우

- 가상시운전
- SIMATIC Industrial Edge



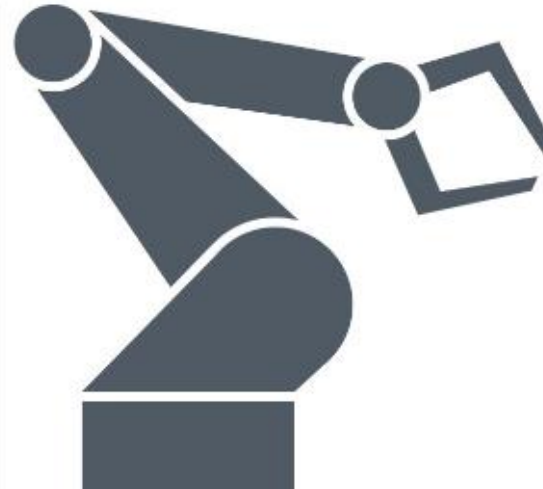
## 통합자동화

- SINAMICS Inverter
- SINAMICS Connect 300



## 운영 투명성

- WinCC Unified & Unified Panel
- 산업 네트워크 커뮤니케이션
- 플랜트 보안 서비스



## 현장 사례

- SIMOCODE pro





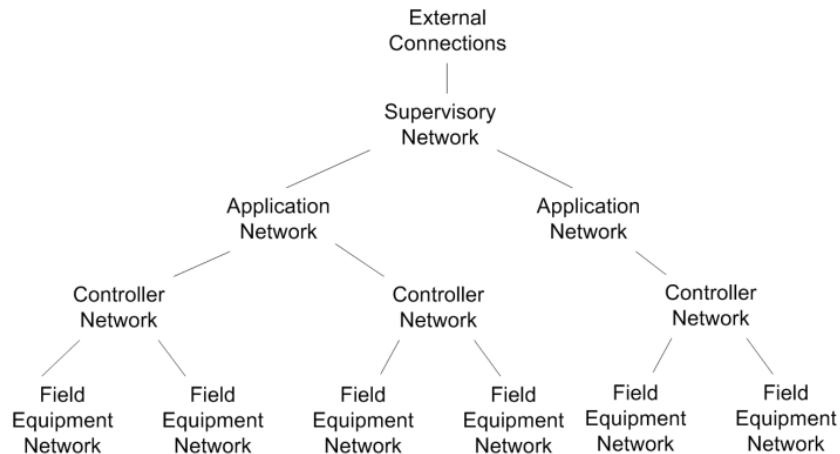
- 산업용 네트워크 4
- 무선 통신 기술 6
- OPC UA & Time-Sensitive Networking 23
- 네트워크 관리 41

## 산업용 네트워크

물리적 장비 제어

제조, 가공, 유틸리티

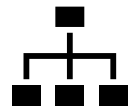
많은 종류의 프로토콜 및 물리적 표준이 적용 되고 있는 깊고, 기능적인 계층 구조



주요 기능



적용



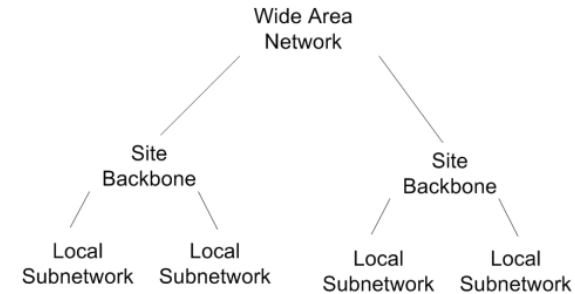
계층

## 네트워크

데이터 가공 및 전송

기업 및 개인

통일된 물리적 표준이 적용되는 얇고 통합된 계층 구조





## 산업용 네트워크

높다



오류 심각도

높다



신뢰도

250  $\mu$ s - 10 ms



응답 속도

높다



결정성

작은 크기 패킷 의 주기적 & 비주기적 통신



데이터 구성

요구됨



일관성

## 네트워크

낮다

중간

50+ ms

낮다

크고 비주기적인 패킷 통신

요구되지 않음

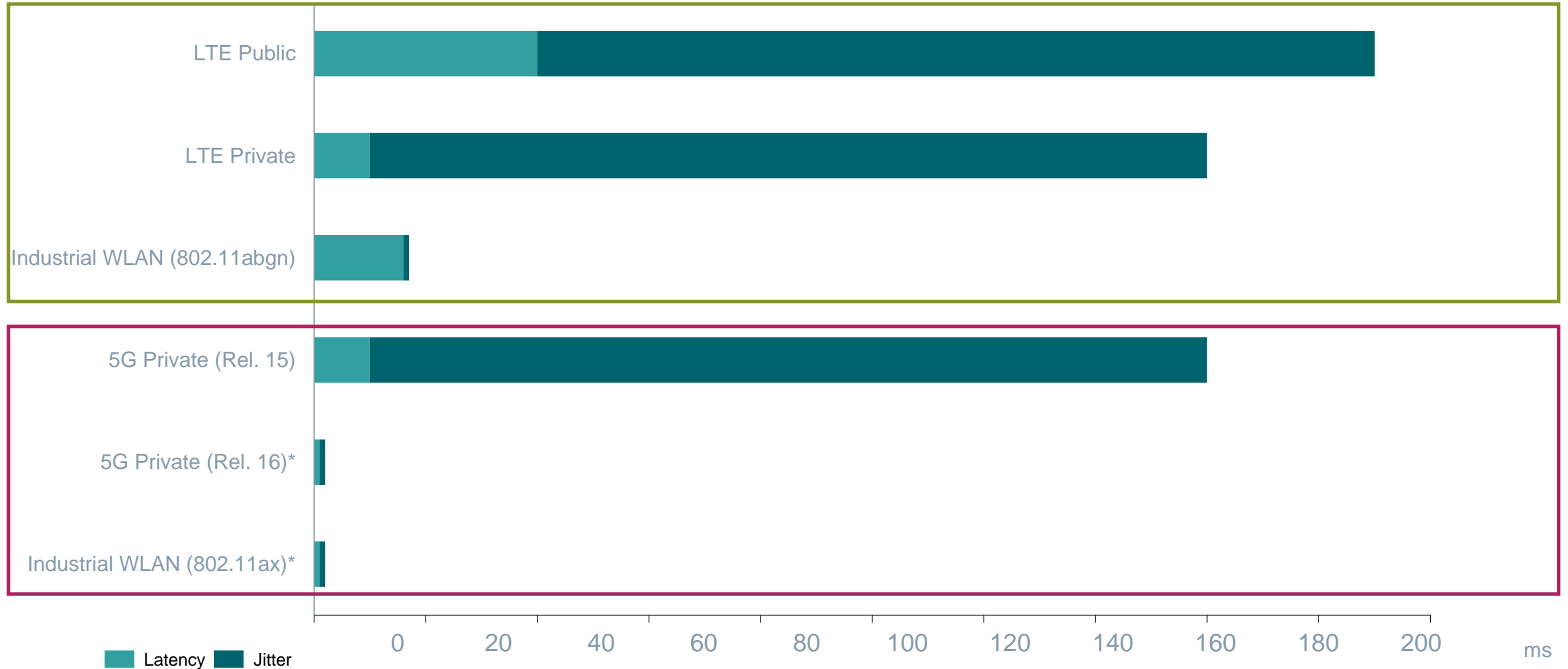


5G

# 산업용 무선 네트워크 기술



# 무선 네트워크 기술



\* Based on expectations of upcoming standards

# 무선 네트워크 기술이 적용 되는 애플리케이션

**SIEMENS**  
*Ingenuity for life*



**Mobile Equipment**



**Assisted Work**



**Backhaul**



**Autonomous Machines**



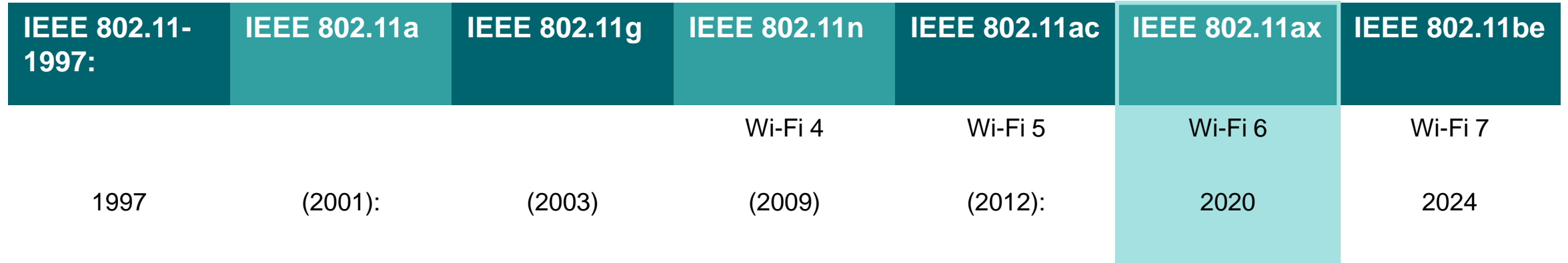
**Autonomous Logistic**



**Edge**



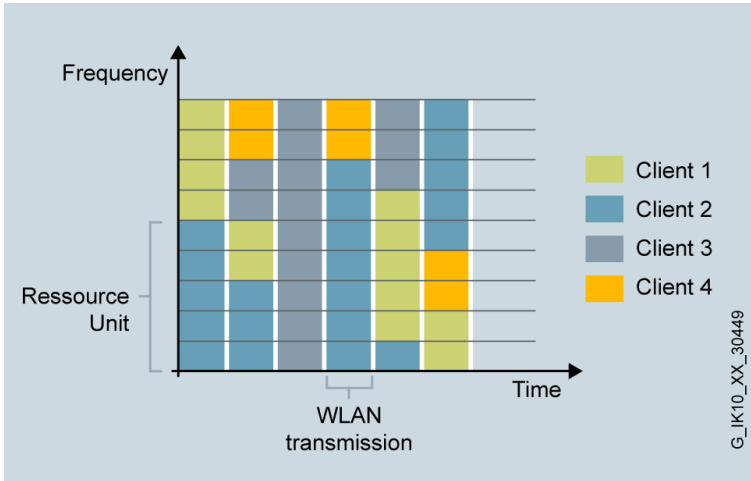
# IEEE 802.11 표준의 발전



## 802.11 Timelines

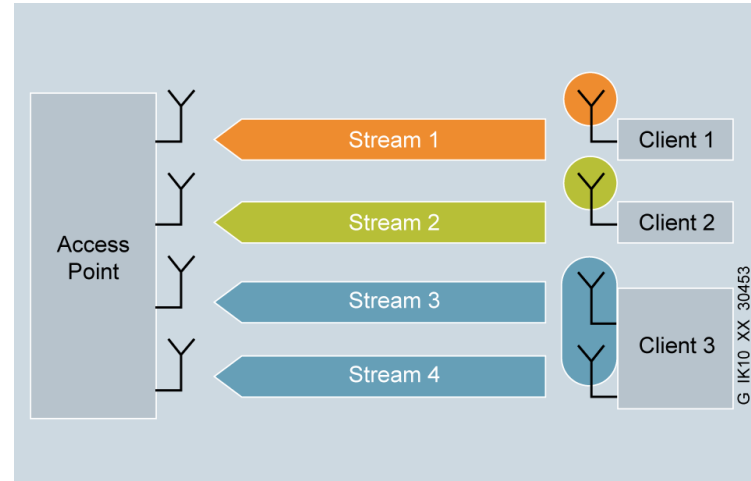
DATA RATE max. 2Mbps	DATA RATE up to 54Mbps	DATA RATE up to 54 Mbps	DATA RATE up to 600 Mbps	DATA RATE up to 6933 Mbps	DATA RATE up to 9608 Mbps	DATA RATE Tbd
FREQUENCY 2,4GHz	FREQUENCY 5 GHz	FREQUENCY 2,4 GHz	FREQUENCY 2,4 & 5GHz	FREQUENCY 5GHz	FREQUENCY 2,4 GHz & 5 GHz 6E: 6 GHz	FREQUENCY tbd, expected: 2,4 & 5 & 6 GHz
CORE FEATURES FHSS (Frequency Hopping Spread Spectrum), DSSS (Direct Sequence Spread Spectrum)	CORE FEATURES OFDM (Orthogonal Frequency Division Multiplexing)	CORE FEATURES OFDM	CORE FEATURES MIMO (Multiple-Input/Multiple-Output)	CORE FEATURES Channel bonding up to 160 MHz	CORE FEATURES OFDMA	CORE FEATURES tbd

# IEEE802.11ax 표준



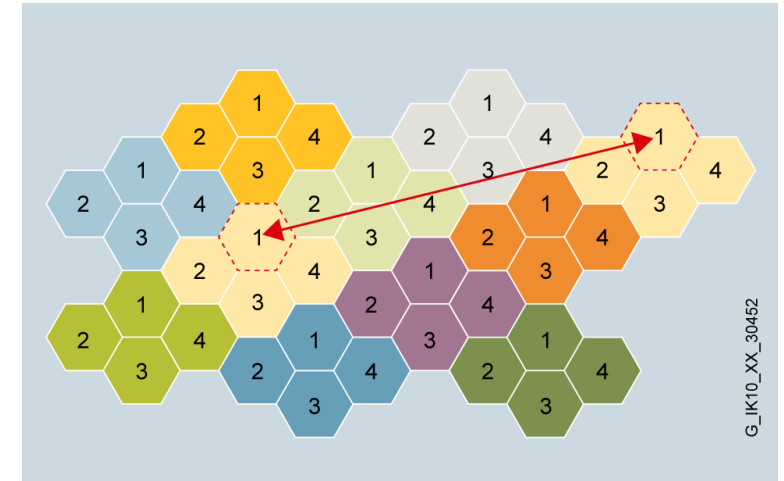
## OFDMA (Orthogonal Frequency-Division Multiple Access)

동시에 여러 개의 장치와 통신



## Downlink (DL) and uplink (UL) multi-user (MU) MIMO

장비 당 'antenna-specific' 통신



## Spatial reuse

동일하게 사용되는 다른 채널의 신호 구분 및 관리

## 1024-QAM

높은 통신 속도를 위한 변조 방식

## 향상된 전력 절감

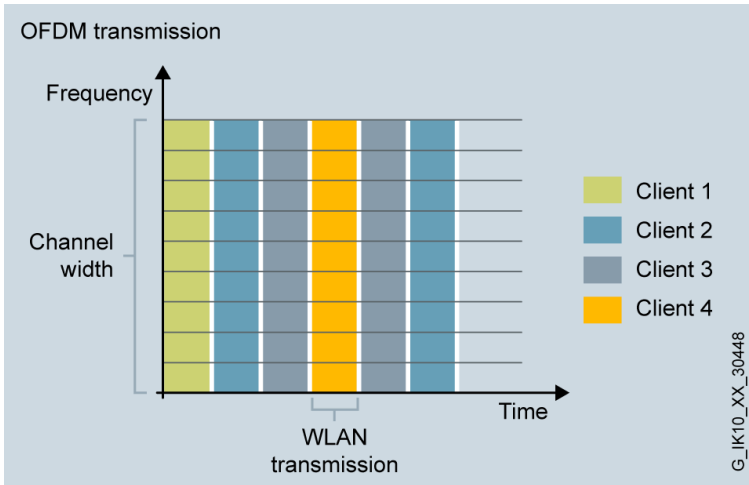
TWT (Target wake time) 기능을 통하여 IoT 장비의 전력 절감

## 옥외 및 장거리 통신을 향상된 견고성

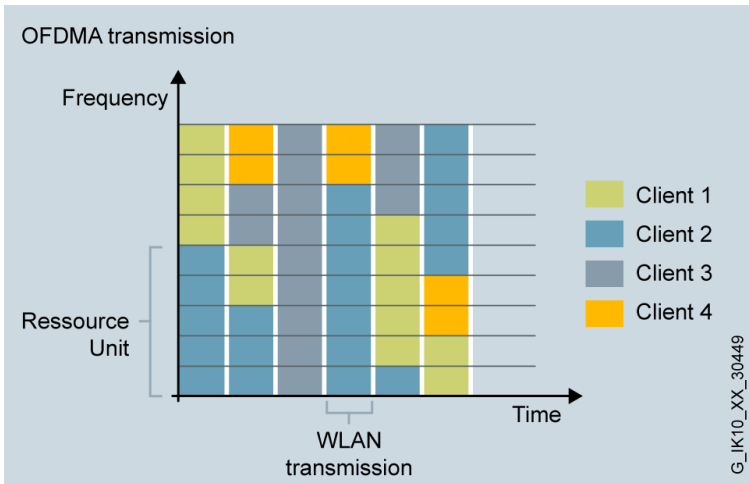
특별한 변조 방식을 통해 보다 먼 거리 통신 가능



# 핵심 기술: OFDMA 를 이용한 Multi-user 기능



기존 IEEE 802.11 표준은 하나의 무선 채널당 1:1 (AP : Client) 통신



IEEE 802.11ax 는 하나의 채널을 9개 서브채널 (Resource Unit) 나누어 동시에 통신

AP 는 각 서브채널 당 한 개의 client 와 통신 한다. Uplink 에서 여러 개의 client 가 동시에 AP 데이터 전송한다. 이를 통하여 효율적이고 지연을 줄이는 통신을 할 수 있다.

## What's not in the standard?

- 액세스 포인트에서 프레임을 트리거하는 스케줄링 알고리즘
  - 빠른 로밍은 향상되지 않으며 최대 몇 초가 걸릴 수 있습니다
- 예측 가능하지 않느 지연 발생

## Siemens improvements for the Standard

### iFeatures from Siemens

- 빠른 로밍 개선
  - 실시간 주기로 대기 시간 단축
  - 모든 클라이언트 장치의 동일한 시간 할당
- 신뢰 할 수 있고, 예측가능한 제한적 지연

**i-Features 는 신뢰 할 수 있고 결정론적인 자동화 솔루션 입니다.**



# 업계 최초의 상업용 네트워크에서 미래의 네트워크에 이르는 셀룰러 네트워크의 진화



## 1G

**Released:** 1979  
**Standards:**  
 NMT, AMPS & TACS  
**Capabilities:**  
 Analog voice

## 2G

**Released:** 1991  
**Standards:**  
 GSM & CDMA  
**Capabilities:**

- Digital voice
- Encrypted communication
- Limited roaming
- SMS & MMS

**Extensions:**

- GPRS (2.5G)
- CDMA2000 (2.5G)
- EDGE (2.75G)

## 3G

**Released:** 2002  
**Standards:**  
 UMTS & EV-DO  
**Capabilities:**

- Mobile broadband
- Locating services
- Multimedia streaming
- Seamless global roaming

**Extensions:**  
 HSPA+ (3.5G)

## 4G

**Released:** 2009  
**Standards:** LTE  
**Capabilities:**

- High Speed mobile Internet
- IP-based packet switching
- HD multimedia streaming
- Seamless global roaming

**Extensions:**  
 Feature extension through new category/releases

## 5G

**Released:** 2019  
**Standards:** 5G  
**Capabilities:**

- Private networks (local use frequency)
- (I)IoT Ready
- Massive Machine Type communication
- Ultra-low-latency
- Ultra-high reliability
- Millimeter wave support

**Extensions:**  
 Feature extension through new categories/releases



No impact on industrial applications



- Remote control/Telecontrol
- Text messages from and to remote machines



- Video monitoring
- Remote Access to machines (e.g. for teleservice)
- Remote Condition Monitoring



- Mobile service Technicians
- Service via smart phone
- Wireless Backhaul



- Autonomous Logistics
- Autonomous Machines
- Assisted Work
- Wireless Backhaul
- Edge Computing
- Mobile Equipment

## Industrial 5G. Bundle expertise.

미래를위한 협력 – 커넥 티드 산업 및 자동화를 위한  
5G 얼라이언스 5G-ACIA

5G-ACIA 글로벌 이니셔티브는 2018 년 초에 다음과 같은  
과제를 염두에 두고 수립되었습니다.

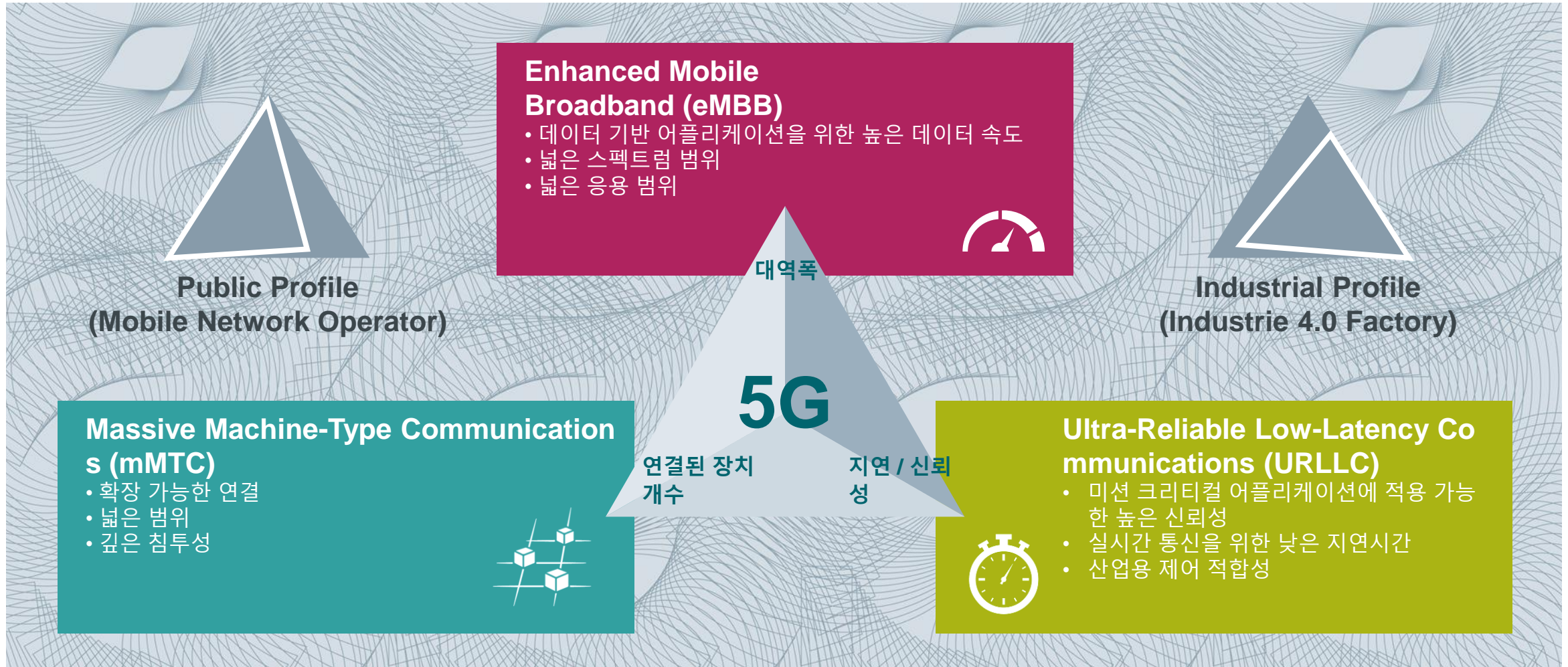
- 제조 및 공정 산업이 어떻게 5G로부터 지속적으로 혜택을 얻을 수 있을까?
- 산업의 높은 요구 사항을 충족시키기 위해 5G에 필요한 것은 무엇일까?

이 이니셔티브의 일원으로서 Siemens는 회원사들과  
협력하고 있습니다.

- 자동화
- 제조 산업 정보
- 통신 기술 분야의 주요 조직

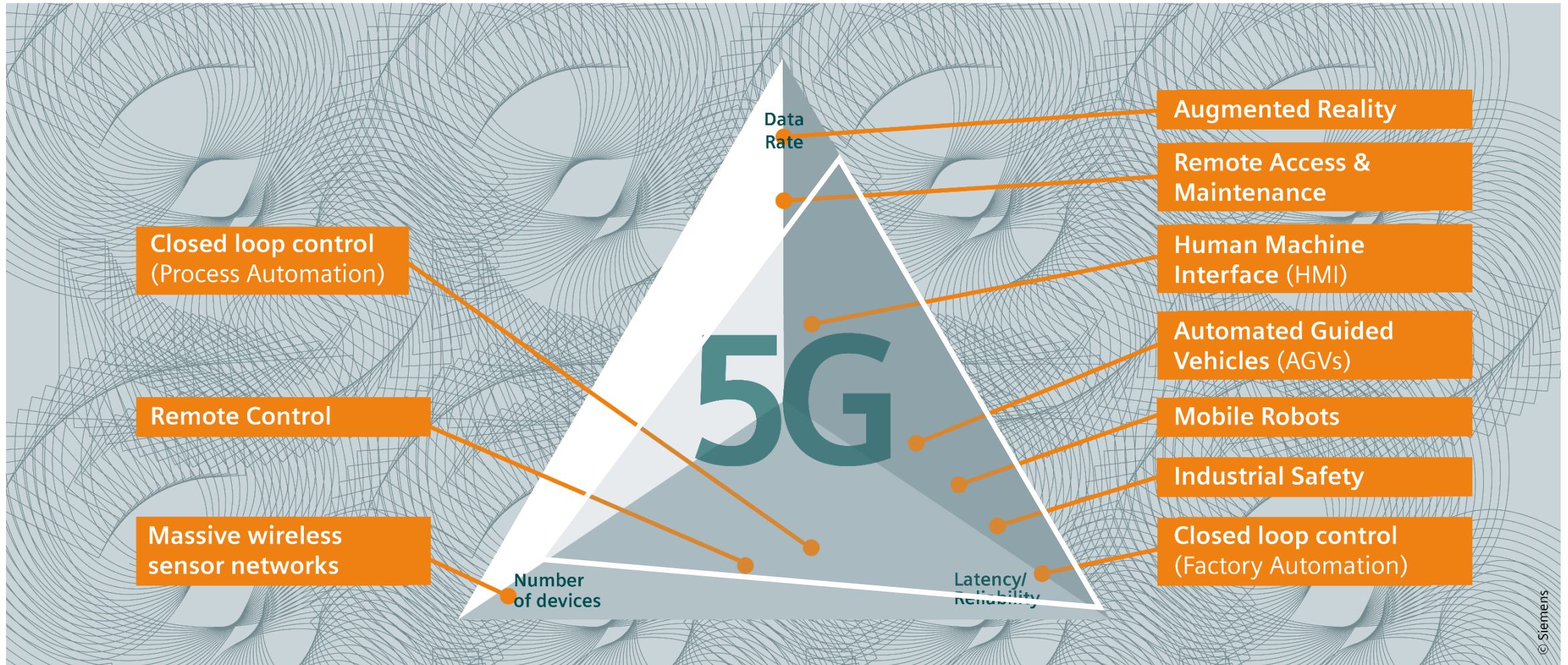


# 5G 는 다양한 네트워크 요구조건을 만족



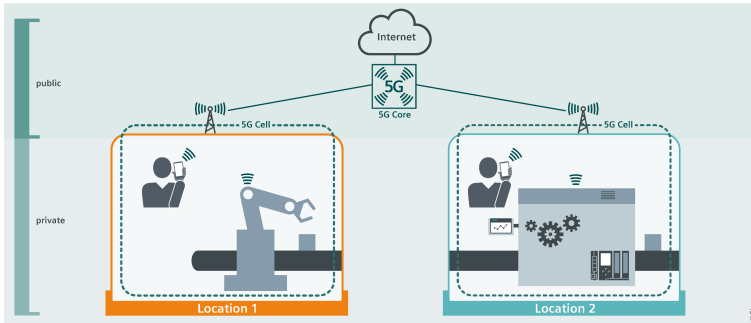


# 네트워크 요구 사항에 따른 어플리케이션 분류.



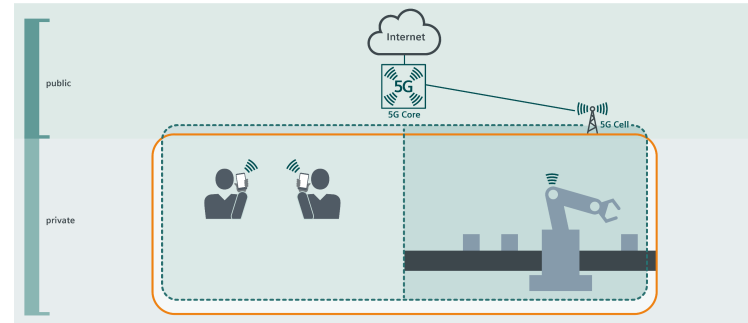
# 산업용 5G는 다른 인프라를 사용할 수 있습니다

## Which one is right for your application?



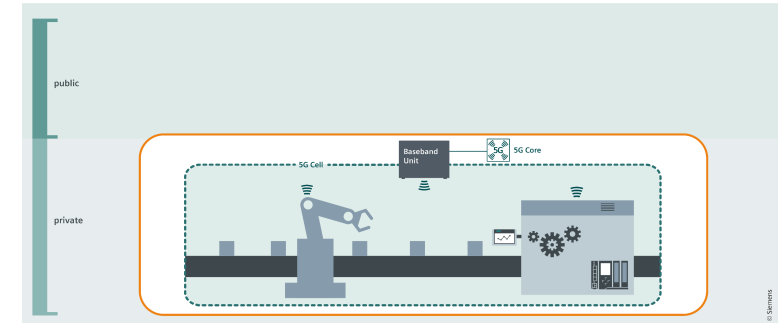
### Public network

- 모바일 네트워크 사업자에 의해 관리
- 생산 데이터가 시설 외부로 보내 지는 경우
- 넓은 적용 범위
- 원격 유지 관리 및 모니터링



### Semi-public network

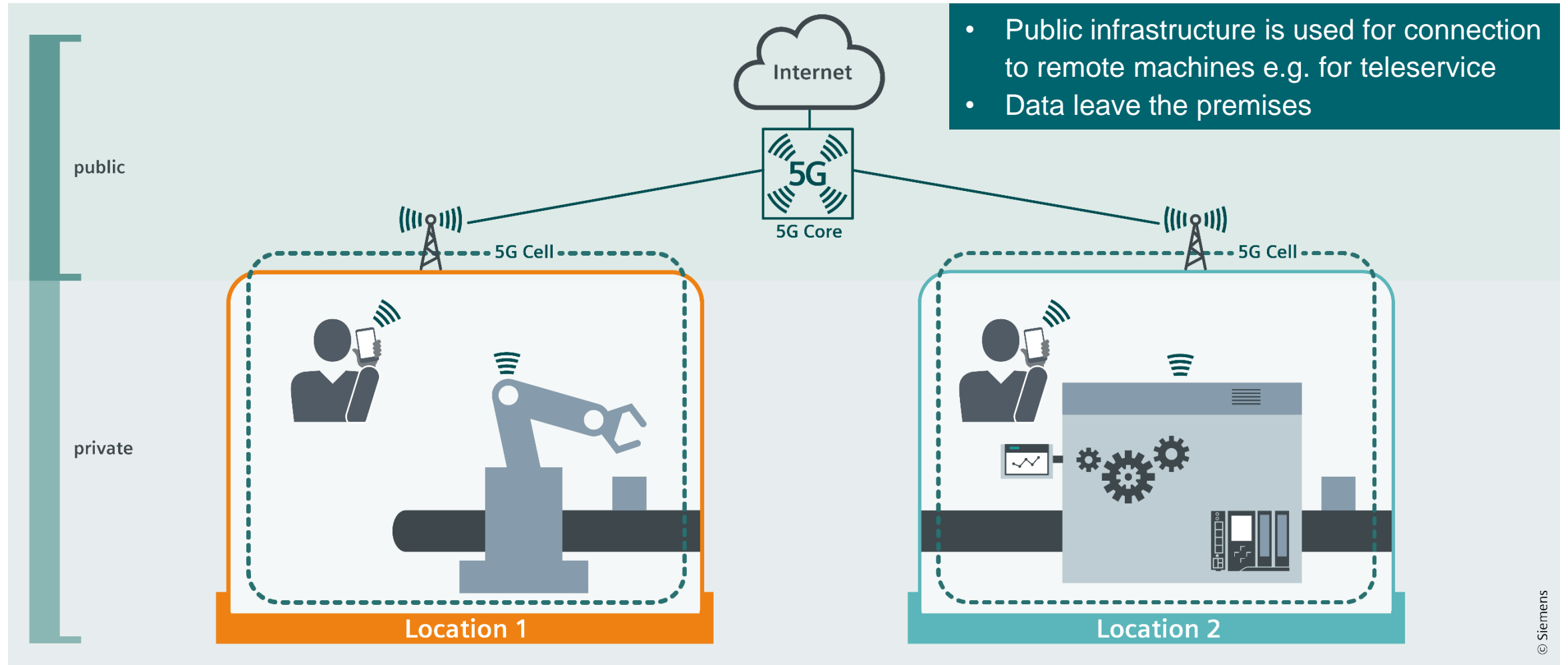
- 모바일 네트워크 사업자에 의해 관리
- 생산 데이터가 부분적으로 시설 외부로 보내지는 경우
- 넓은 적용 범위
- 고 대역폭
- 원격 유지 관리 및 모니터링



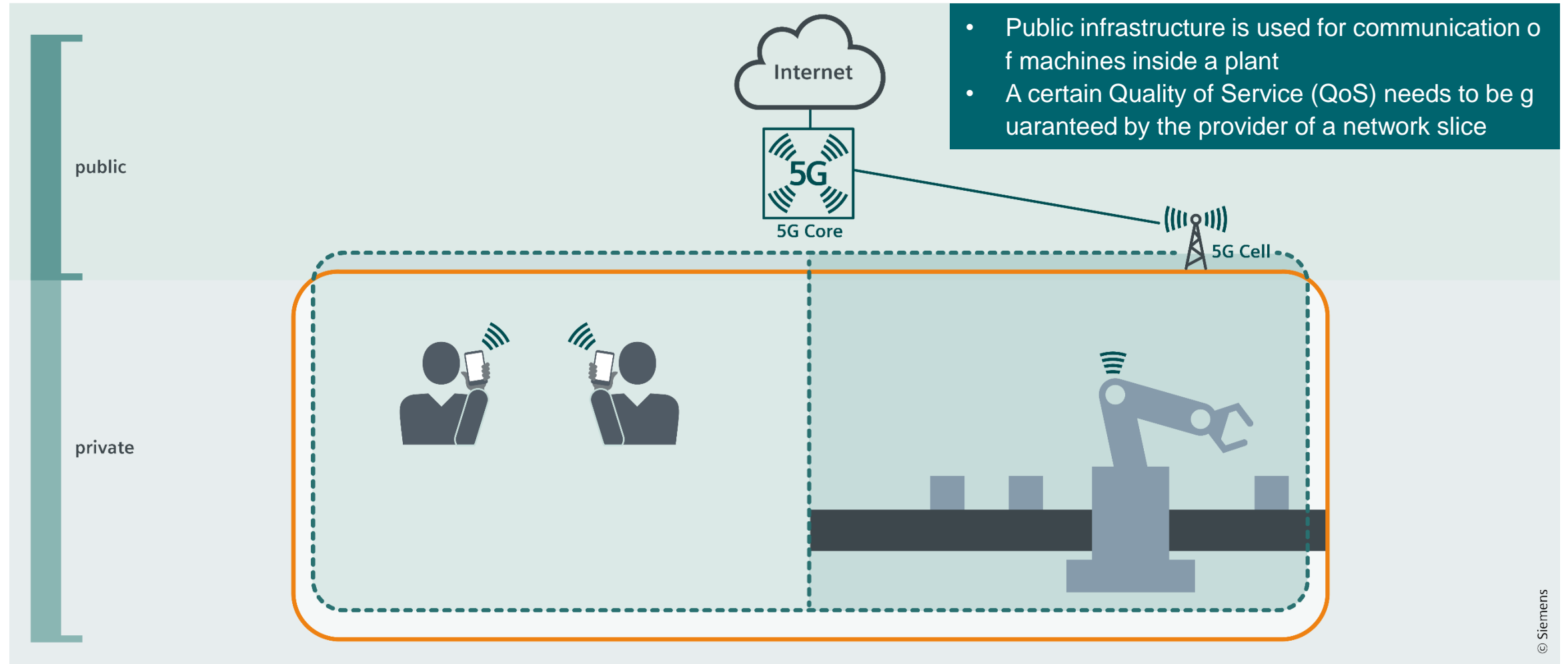
### Private network

- 최종 사용자가 관리함 (생산 시설)
- 시설 내부 데이터 보관을 통한 데이터 보안성
- 높은 신뢰성
- 높은 실시간 통신
- 다른 장치 및 네트워크의 간섭 없음

# Public infrastructure



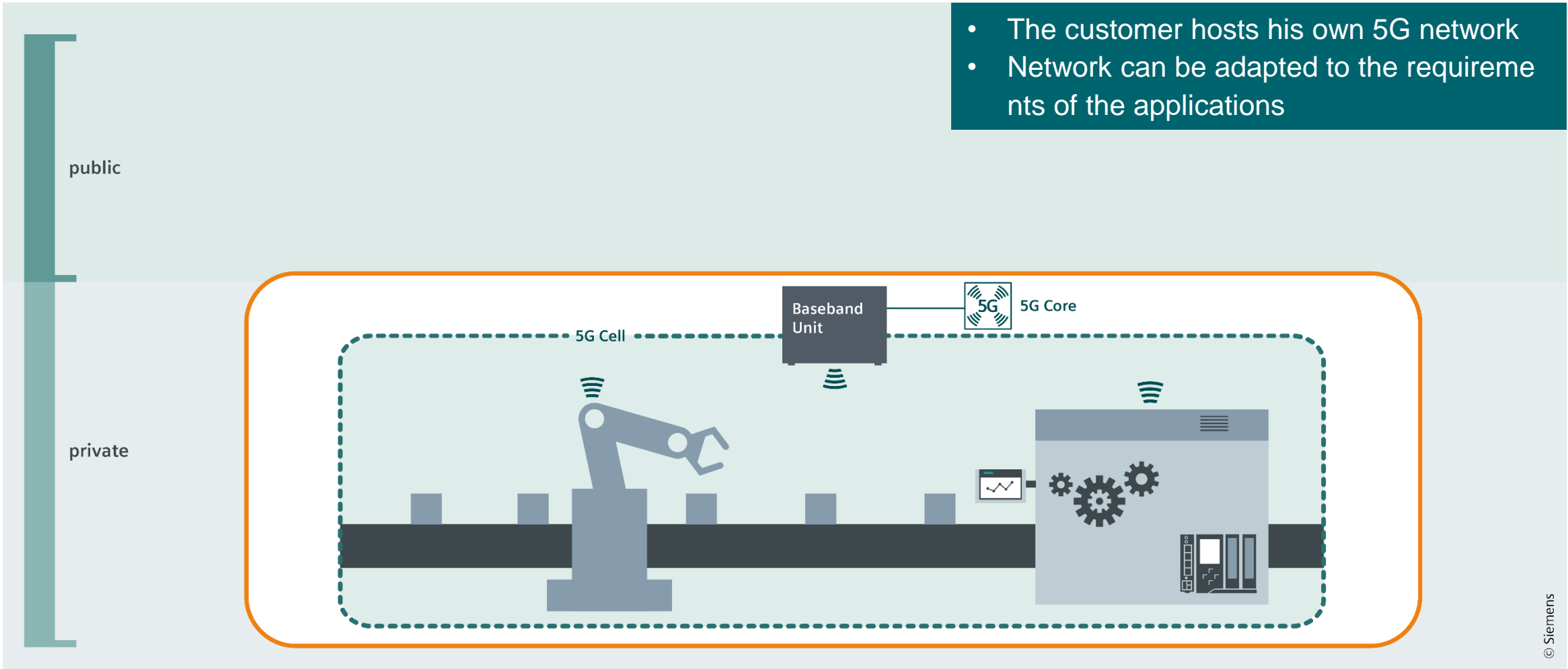
# Semi-public infrastructure





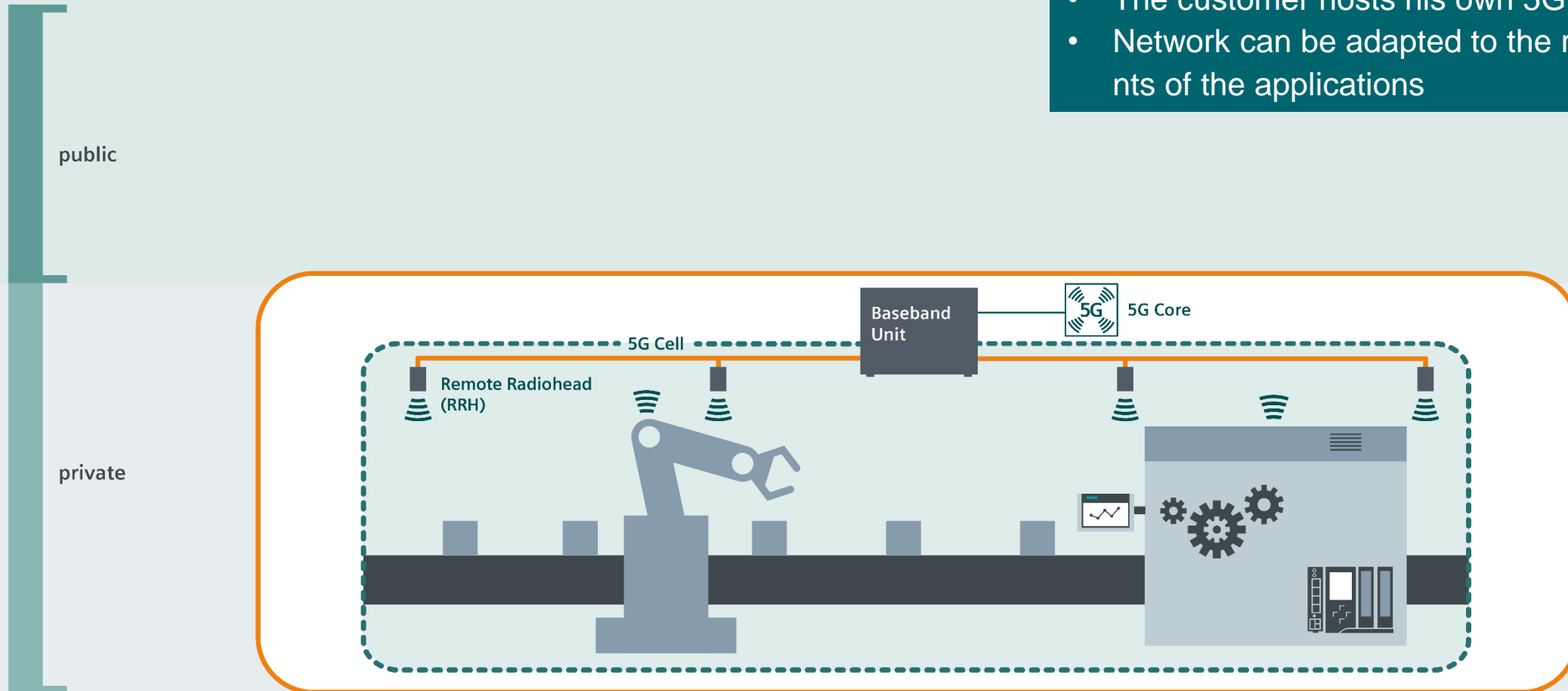
# Non-public/ private infrastructure (1/2)

- The customer hosts his own 5G network
- Network can be adapted to the requirements of the applications



## Non-public/ private infrastructure (2/2)

- The customer hosts his own 5G network
- Network can be adapted to the requirements of the applications



# OPC UA & Time-Sensitive Networking





# OPC UA & Time-Sensitive Networking

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## Real-Time Control

Small size packets, very short transmit interval, reacts to loss

## Precision Time Sync

Short constant transmit interval, constant rate

## High-Throughput Data

Variable rate, bursty long-lived elastic flows

## Real-time Video transmission

Constant and variable rate, inelastic, non-bursty flows

## Network Control

Variable size packets, short messages, rate constrained

## Cloud Communication

Robust background traffic from shop floor up to the cloud

## IP Telephony

Fixed-size small packets, inelastic and low-rate flows

- 응용 프로그램마다 데이터 전송 요구 사항이 상이 (통신 프로파일 / 트래픽 패턴)
- 동일한 네트워크에서 다양한 프로파일을 동시에 사용 필요

# Time-Sensitive Networking (TSN)

## - TSN 이란

### TSN 란

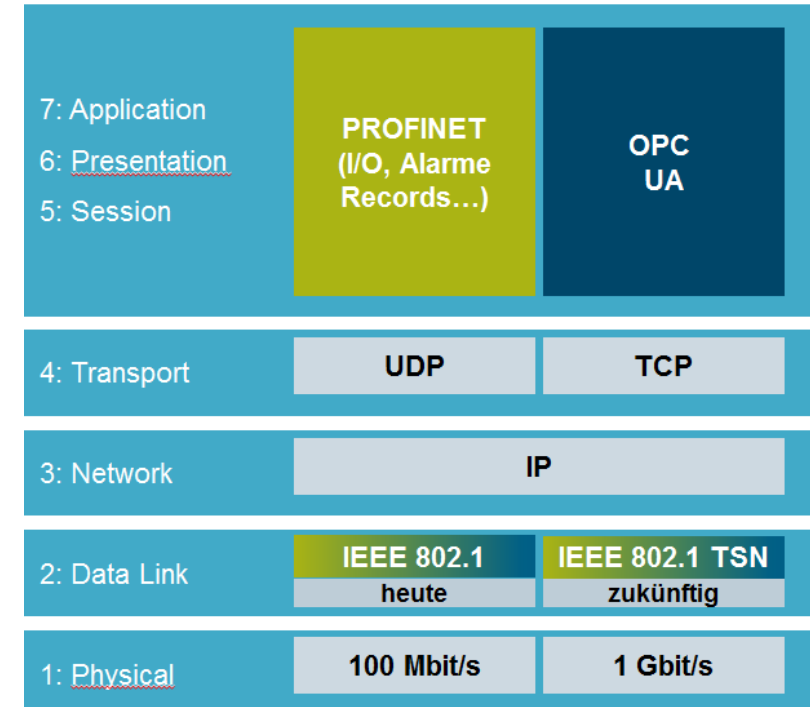
TSN은 여러 IEEE 표준으로 구성되어 있습니다.

### Ethernet standard .

(e.g.: IEEE 802.1ASbt, IEEE 802.1Qbu, IEEE 802.1Qbv, IEEE 802.1Qca, IEEE 802.1CB, IEEE 802.1Qcc) <sup>1)</sup>

### TSN 의 목적

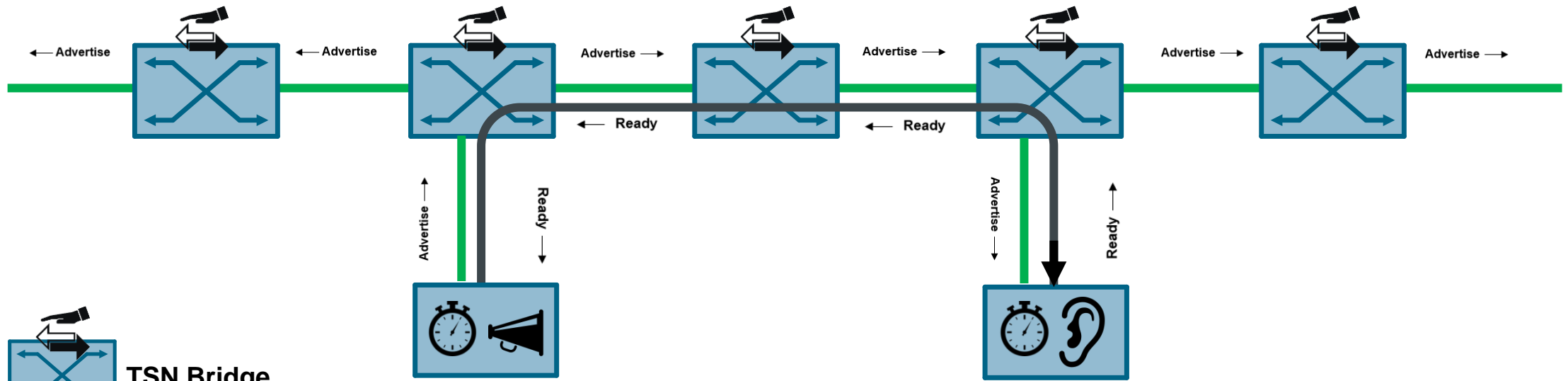
- 보장 된 QoS (Quality of Service)를 위한 네트워크의 표준화 된 인터페이스
- 시간이 중요한 애플리케이션을위 한 낮은 전송 대기 시간
- 표준화 된 실시간 커뮤니케이션
- 컨버전스 : 다양한 애플리케이션이 동일한 네트워크를 공유하고 필요한 QoS를 보장합니다.



**Standards allow manufacturer-independent components to be used together**

# Time-Sensitive Networking (TSN)

## - TSN 네트워크에서 스트림을 설정 하기 위한 기능적 원리



TSN Bridge



TSN Talker



TSN Listener



Stream

- 전체 TSN 네트워크의 브리지 (TSN 스위치)는 향후 표준화 된 IEEE 프로토콜을 통해 서로 정보를 교환
- talker (예 : 컨트롤러 1) 또는 listener (예 : 컨트롤러 2)가 TSN 네트워크에 연결된 경우 동일하게 표준화 된 IEEE 프로토콜을 통해 연결된 브리지에 연결
- 연결이 설정되면 IEEE 1588v2를 통해 미리 정의 된 타임 스탬프 스트림이 talker 와 listener 사이에 설정
- talker 와 listener 의 통신 관계가 확립



# Time-Sensitive Networking (TSN) - 미래의 PROFINET 인프라

## Main use cases (outlook)

### PROFINET infrastructures based on TSN

다양한 프로토콜의 수렴  
플랫 네트워크 구조

### Vertical communication

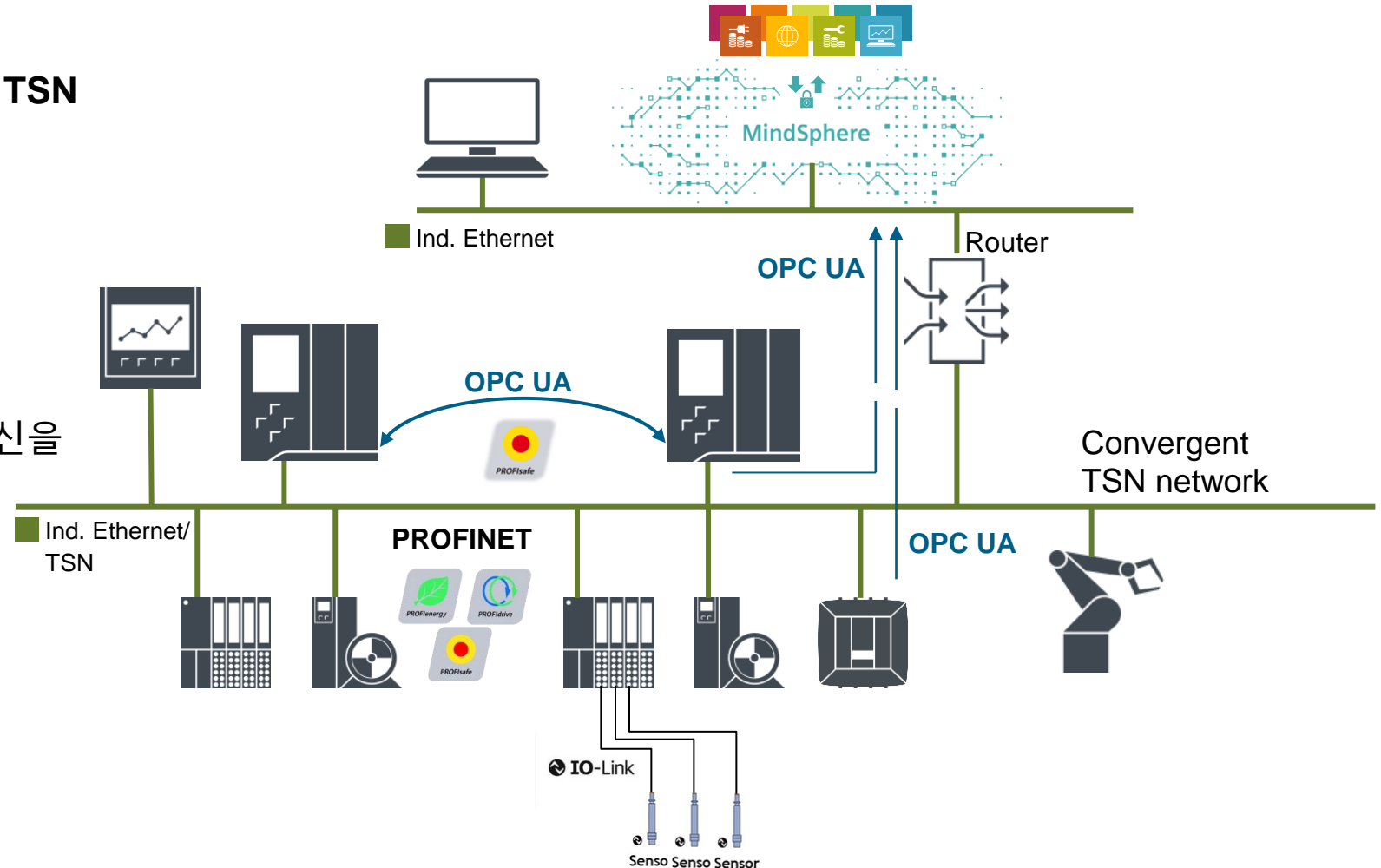
OPC UA

### Horizontal communication

Safety 가 포함된 OPC UA 실시간 통신을  
통한 M2M 통신

### Field level/ PROFINET

TSN 통합



# Time-Sensitive Networking (TSN) Use case "M2M communication"

## Task

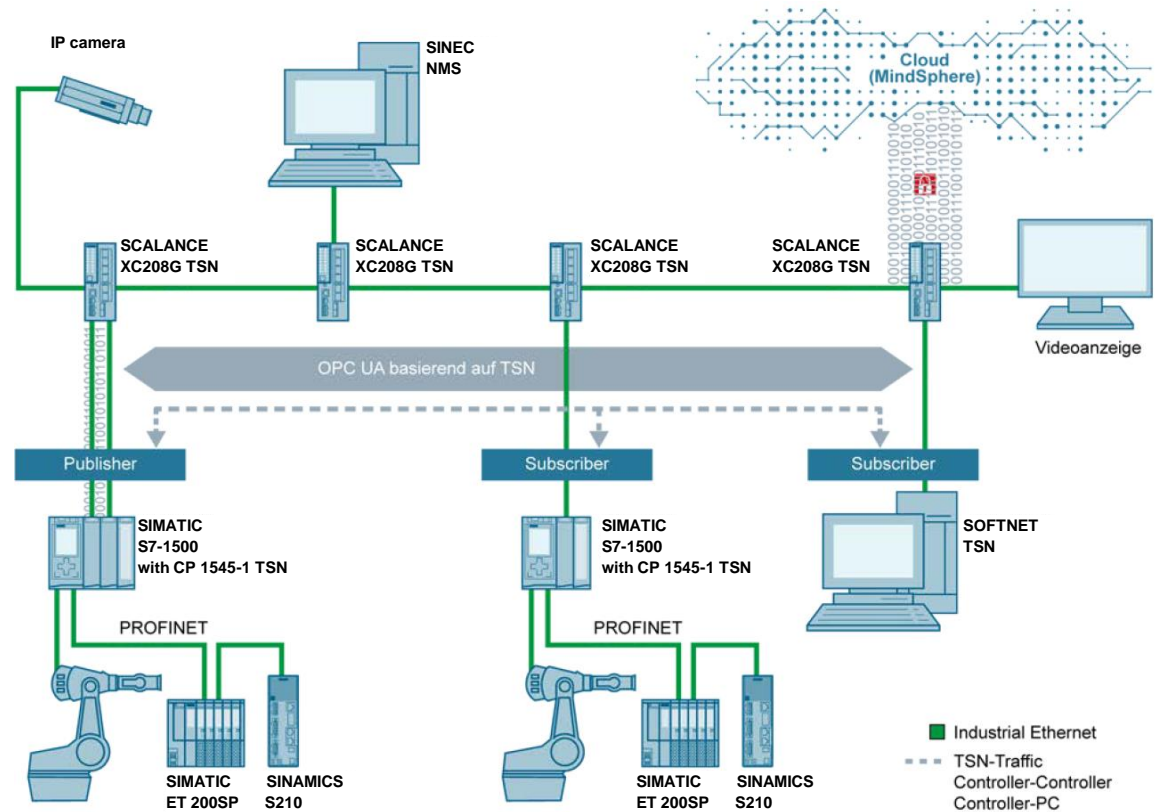
이더넷을 사용하여 안정적이고 강력하며 결정적인 장비 간 통신 (M2M 통신)의 구현

## Solution

TSN (Time-Sensitive Networking)은 실시간 기능을 보장하고 컨트롤러 및 운영자 수준에서 결정적인 통신을 가능하게 하는 이더넷의 새로운 확장입니다.

## Benefits

- 높은 네트워크 부하에서도 안정적인 실시간 통신
- 개방성, 즉 제조업체 독립적 커뮤니케이션
- 실시간 응용 프로그램은 다른 통신의 영향으로부터 보호됩니다.





## **O**pen

- 612 member companies (July 07th ,2018)
- open platform
- all application fields

## **P**latform

- vendor independent
- Interoperability
- Reliability

## **C**ommunication

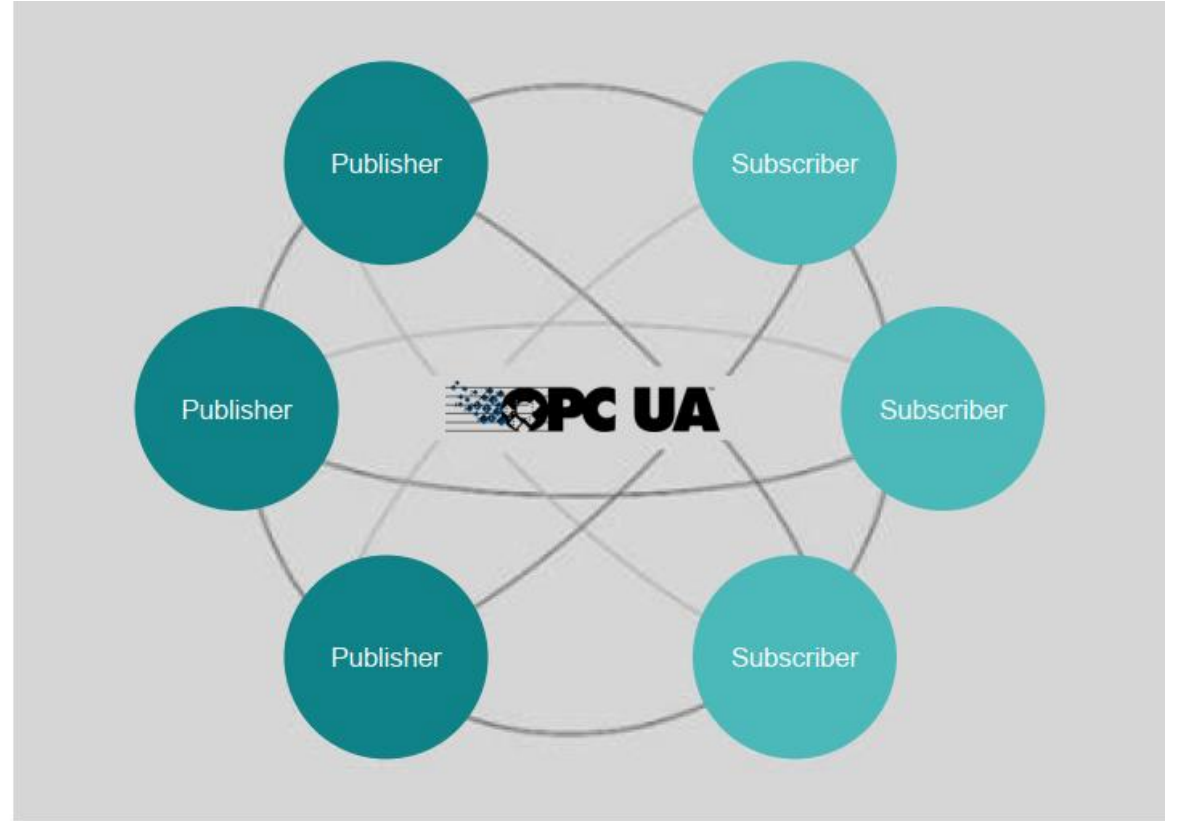
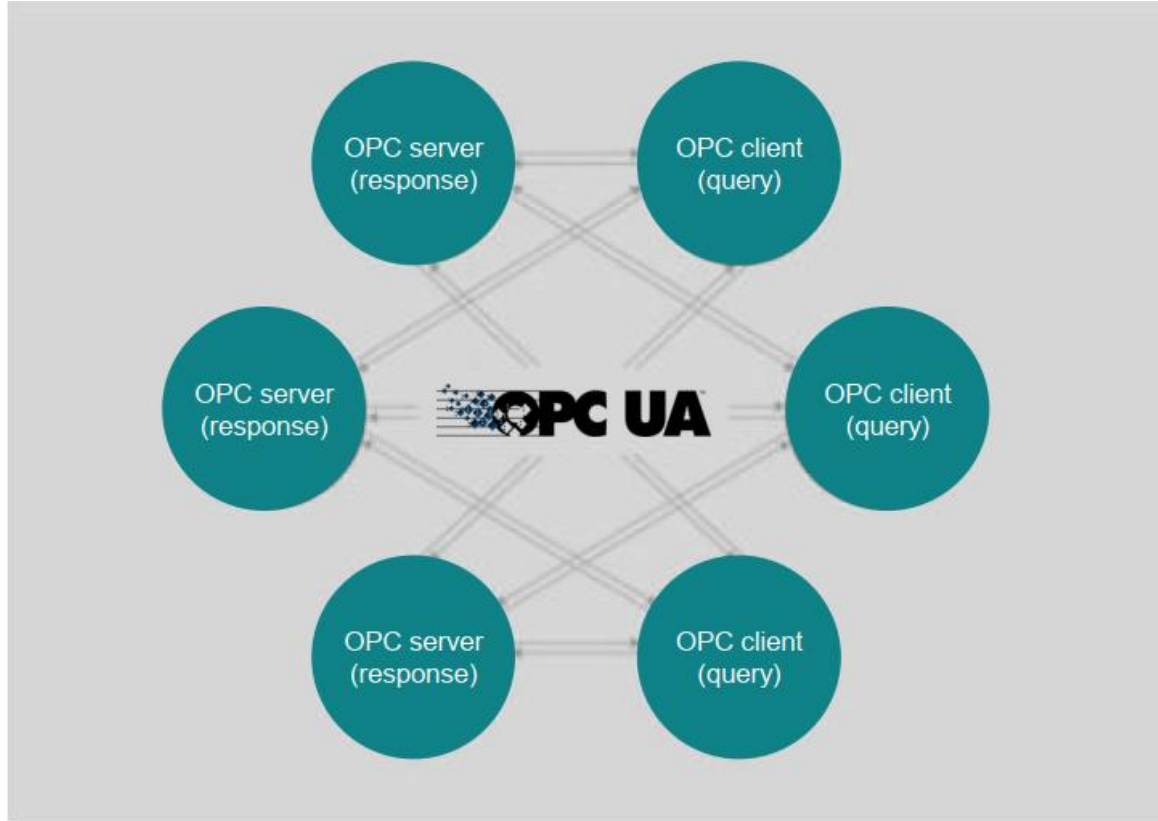
- Device Integration
- PLCopen
- FDI/FDT

**Rename of – “OLE for Process Control”**



# OPC UA

## - Client/Server & PubSub



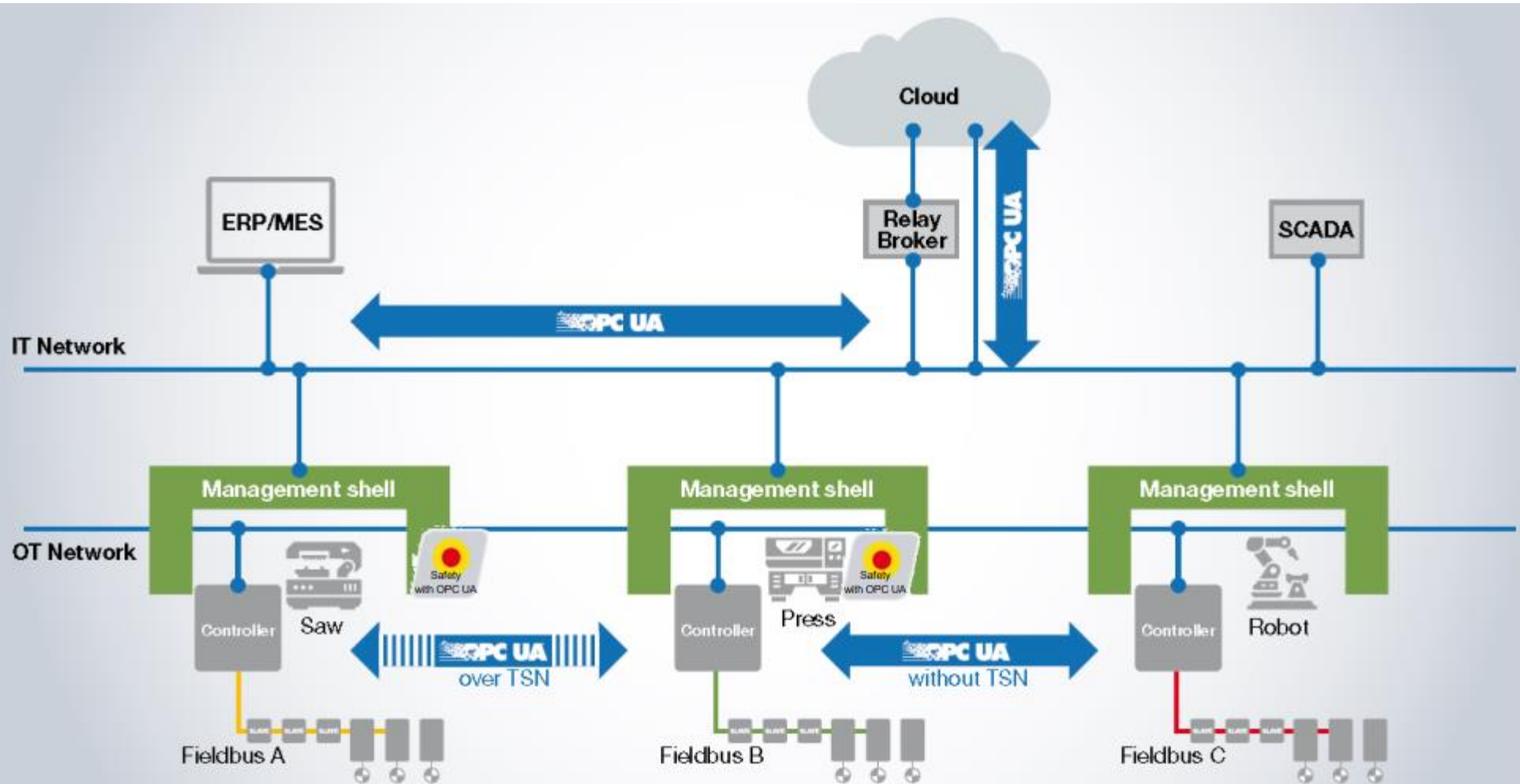
**Client / Sever :**  
일 대 일 통신 (One to One)

**Publish / Subscribe :**  
일 대 다 통신 (One-to-many)

# OPC UA

- 적용 : 개요

**SIEMENS**  
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MQTT 이용  
외부 통신을 위한  
OPC UA PubSub

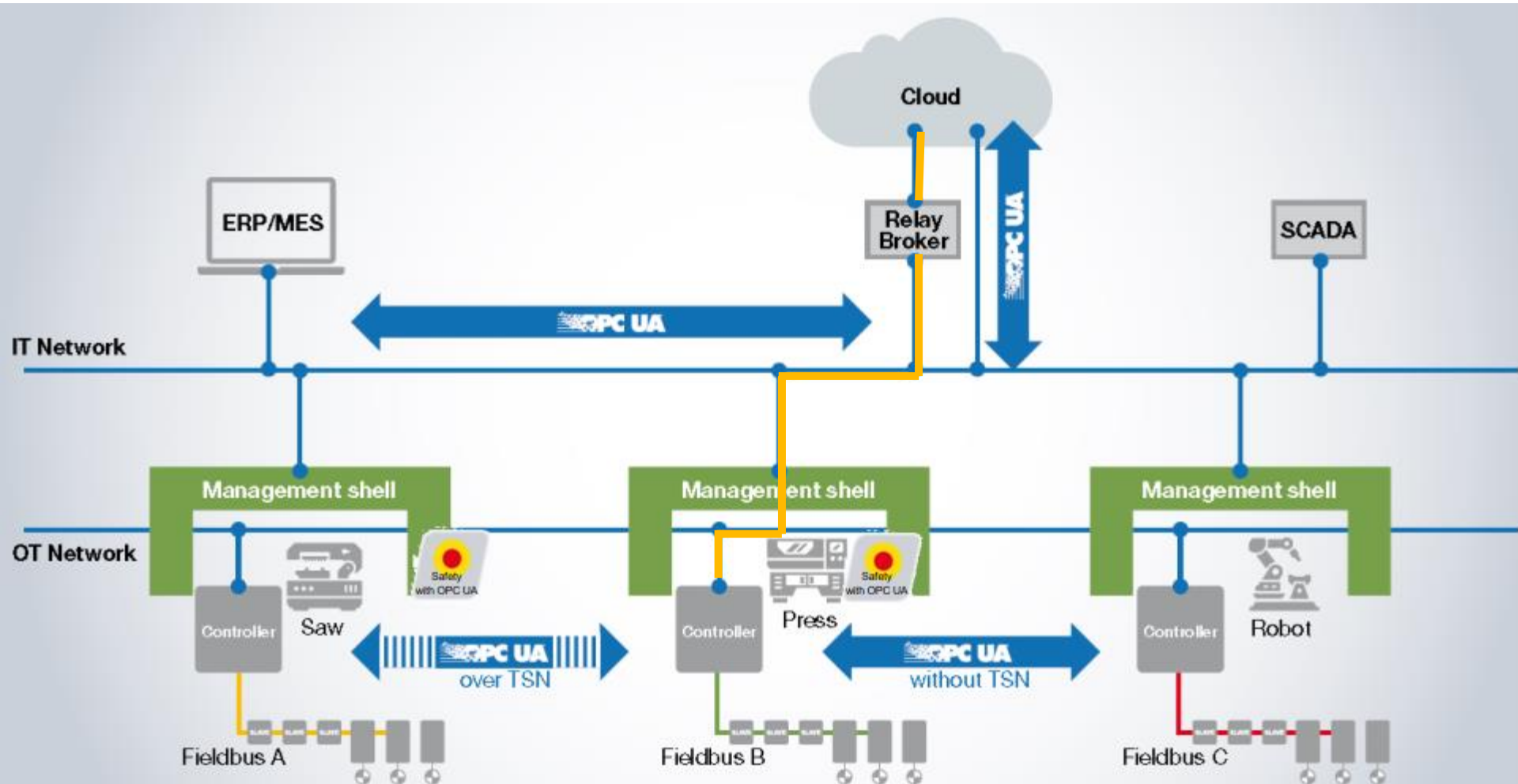
UDP 또는 TSN 이용  
내부 통신을 위한  
OPC UA PubSub

# OPC UA

- 적용 : MQTT 를 통한 OPC UA PubSub 통신

# SIEMENS

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## OPC UA PubSub over MQTT

- 브로커 기반의 미들웨어
- MQTT 통신
- 낮은 통신 성능 / 지연

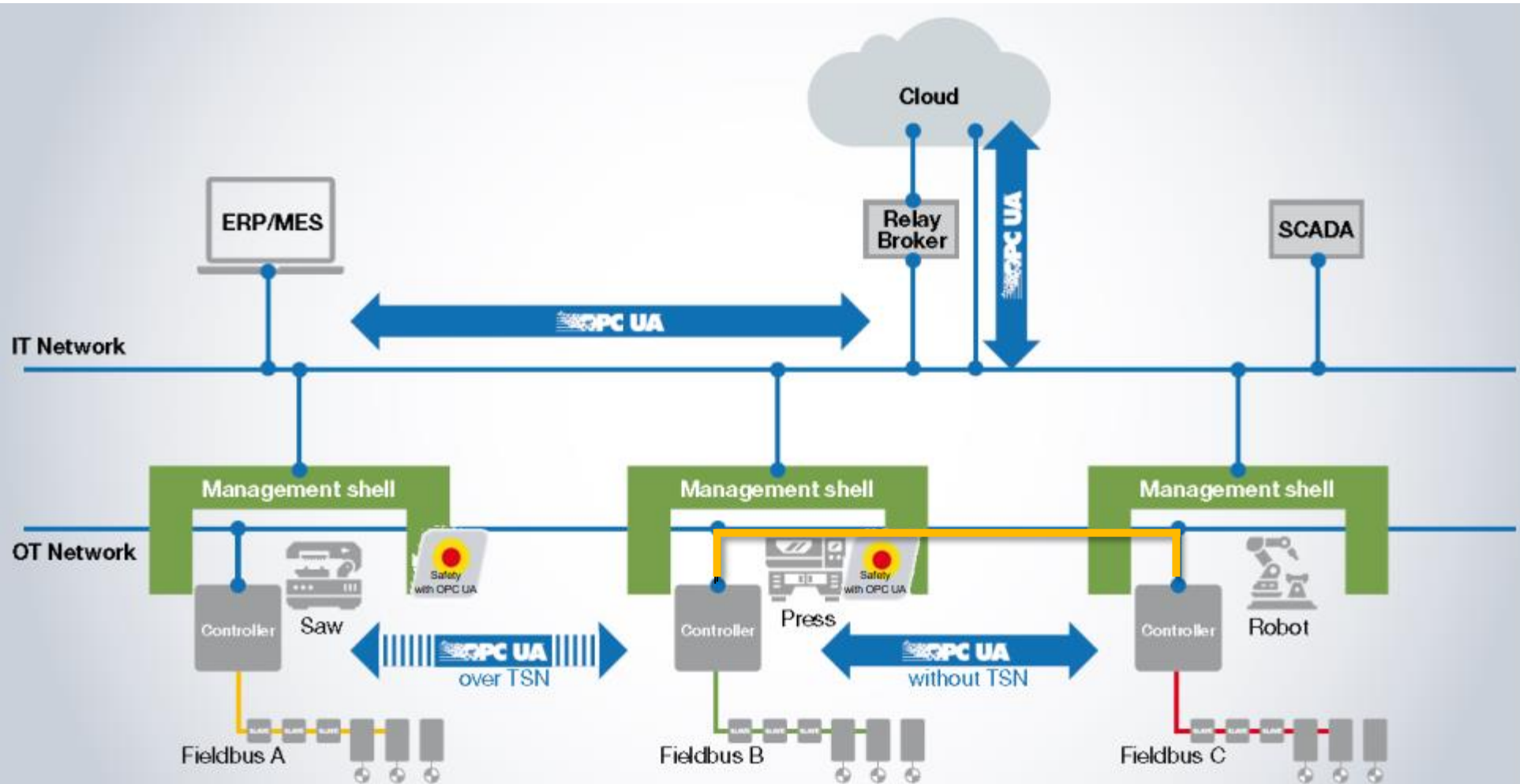


# OPC UA

- 적용 : Client / Server 통신

# SIEMENS

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## OPC UA Client / Server

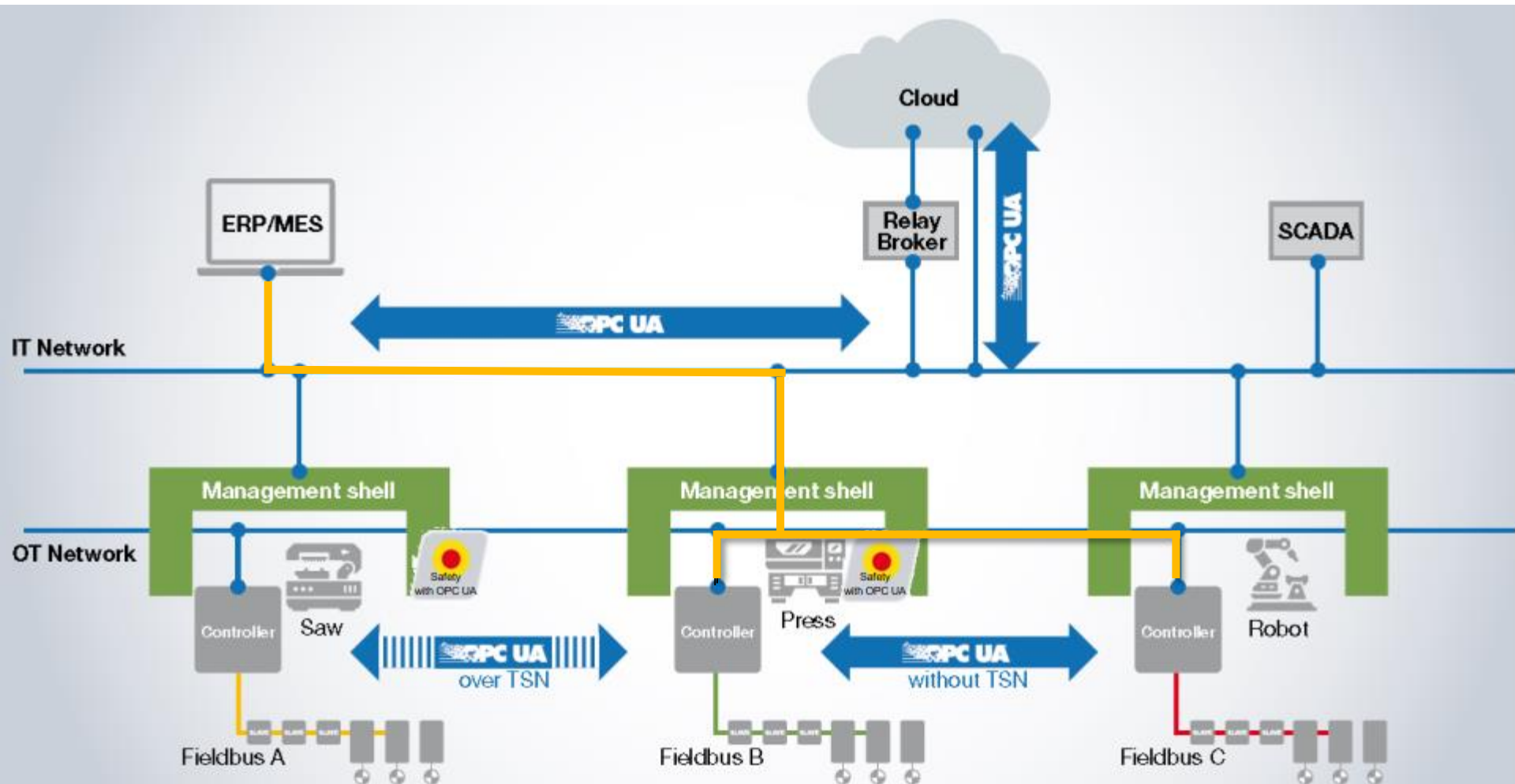
- 세션 베이스
- TCP/IP
- 중간 성능 / 지연

# OPC UA

- 적용 : UDP 를 통한 OPC UA PubSub

# SIEMENS

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## OPC UA PubSub over UDP

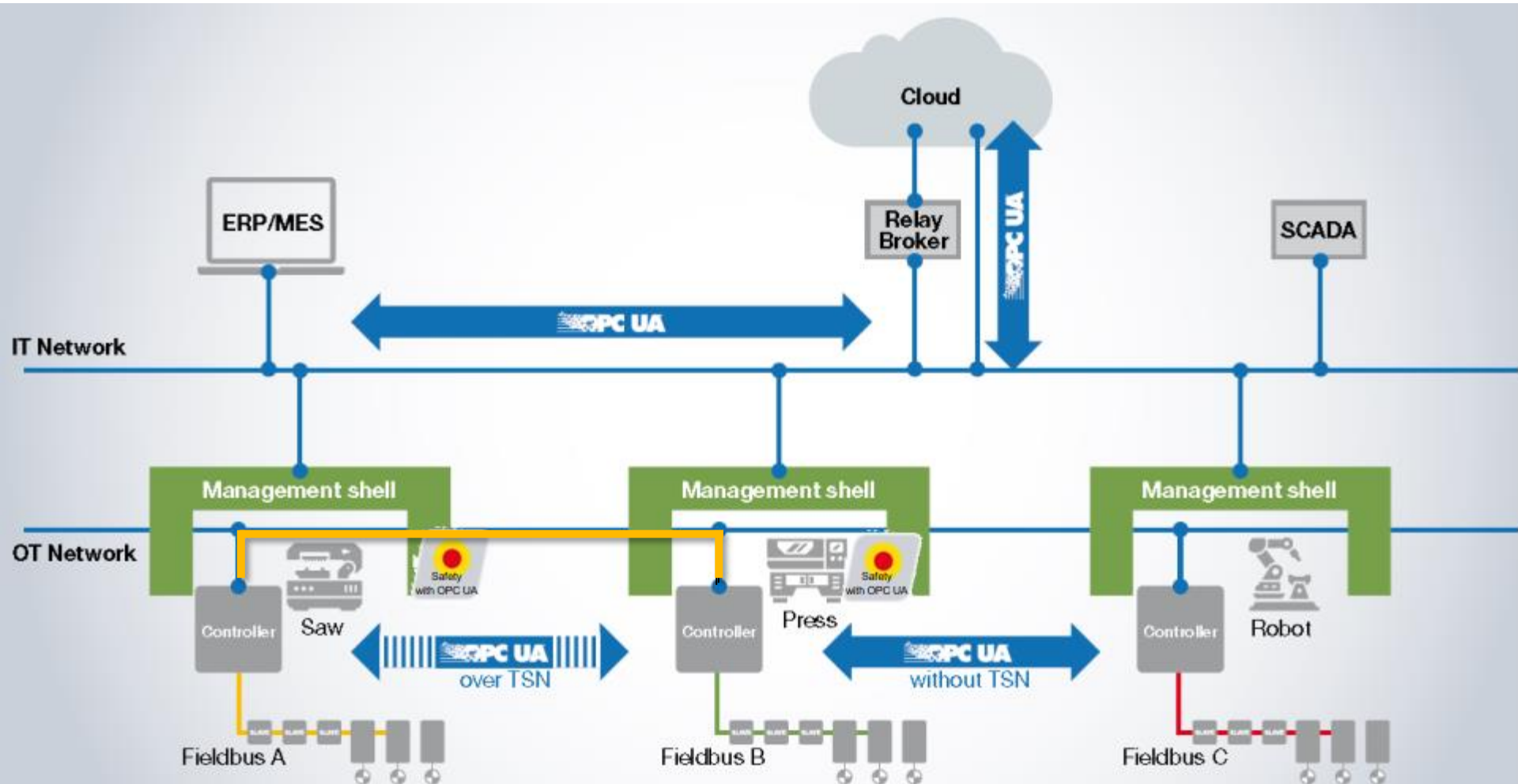
- 메시지 베이스의 미들웨어
- UDP 통신 (Layer3)
- 중간 성능 / 지연

# OPC UA

- 적용 : TSN 을 통한 OPC UA PubSub

# SIEMENS

*Ingenuity for life*



## OPC UA PubSub over TSN

- 메시지 베이스의 미들웨어
- 스트림 통신 (Layer2)
- 높은 성능 / 지연



# 네트워크 관리



# 현장 관리자의 요구 사항

이더넷으로 바뀌고 나서  
너무 복잡해 졌어



IP 관리는 어떻게 하  
지?



이번에 장비가 새로 들  
어 오는데 네트워크 구  
성을 어떻게 해야 할까?



신입 사원에게 네트  
워크 교육을 어떻게  
시켜야 할까?

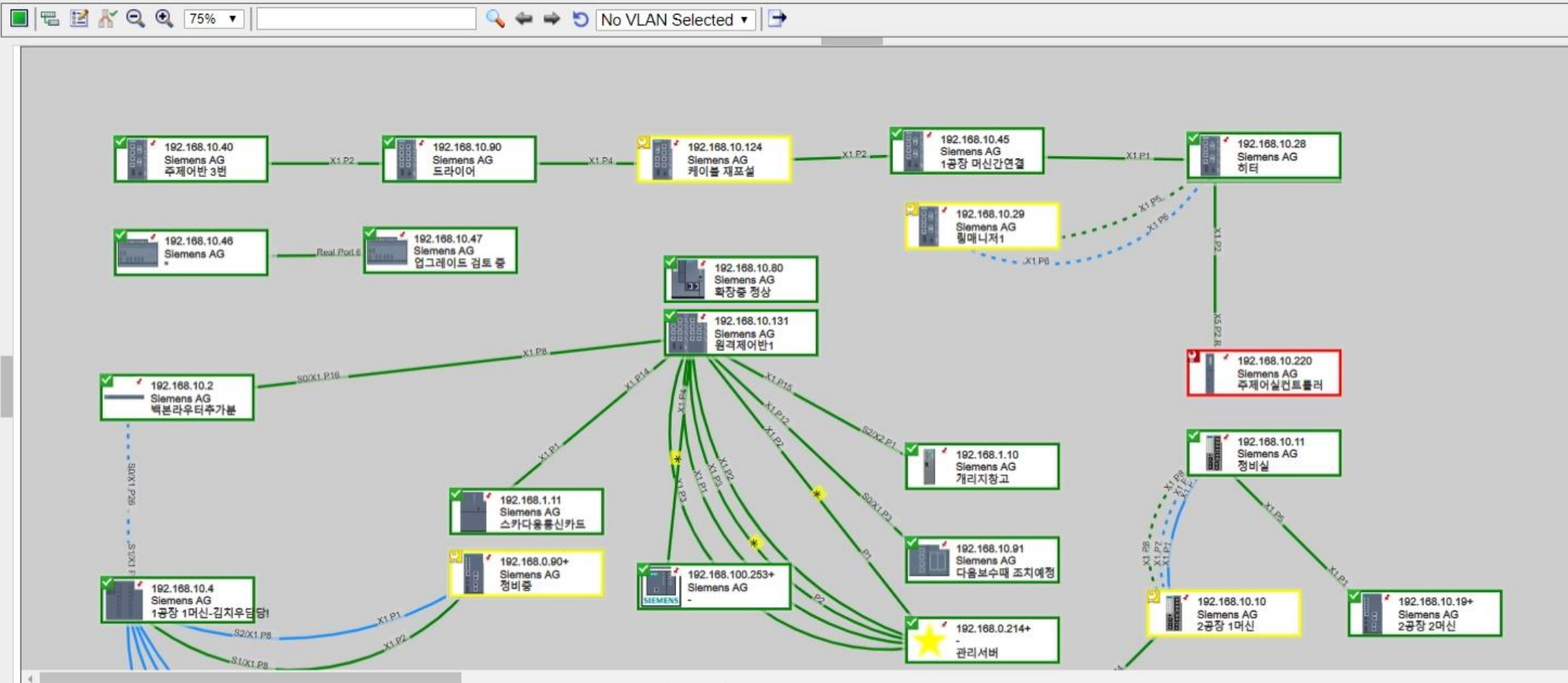


해당 장비 네트워크  
구성에 대해 중요 노  
트를 만들고 관리하  
고 싶은데 좋은 방법  
이 없을까?



Overall status

- Internal
  - OK (19)
  - Maintenance demanded (5)
  - Error (2)
- Devices
  - All devices (26)
  - IP address
  - PROFINET device name
- Grouped
  - Device category
    - Access point (1)
    - Gateway (1)
    - PLC (2)
    - PLC-CP (2)
    - Router (6)
    - Switch (14)
  - Vendor
    - Siemens AG (26)
  - Subnet
    - 192.168.0.0/24 (2)
    - 192.168.1.0/24 (2)
    - 192.168.10.0/24 (24)
    - 192.168.100.0/24 (2)
  - Miscellaneous
    - Alternating device (2)
- PNIO systems
  - Unassigned devices (15)
- Views
  - BACKBONE (3)



Noted	Event status	Event	Event class	Time stamp	Event details	IP address
No	-	User: log-in detected	Notification	2019-05-20 18:10:02.753	administrator is logged in from 192.168.10.19	192.168.0.0
No	-	User: failed login	Warning	2019-05-20 18:09:49.935	Login failed for user: administrator from 192.168.10.19	192.168.0.0
No	-	Discovery: scan for new devices completed	Notification	2019-05-20 18:01:31.039	-	192.168.0.0
No	-	Discovery: network scan started	Notification	2019-05-20 17:59:52.621	-	192.168.0.0
No	Resolving	Interfaces: normal rate of discarded receive packets	Info	2019-05-20 17:52:58.937	0	192.168.10.0



You are here: Overall status > OK > Devices

2 5 19

- Overall status
  - Internal
    - OK (19)
    - Maintenance demanded (5)
    - Error (2)
  - Devices (26)
    - All devices
    - IP address
    - PROFINET device name
    - Grouped
      - Device category
        - Access point (1)
        - Gateway (1)
        - PLC (2)
        - PLC-CP (2)
        - Router (6)
        - Switch (14)
      - Vendor
        - Siemens AG (26)
      - Subnet
        - 192.168.0.0/24 (2)
        - 192.168.1.0/24 (2)
        - 192.168.10.0/24 (24)
        - 192.168.100.0/24 (2)
      - Miscellaneous
        - Alternating device (2)
    - PNIO systems
      - Unassigned devices (15)
    - Views
      - BACKBONE (3)

Status	IP address	Notes	Device type	MAC address	Category	Total port	Used ports	SNMP settings	Vendor	Article number
OK	192.168.10.241	원격접속용서버	SCALANCE S627-2(2BA10-2AA3)	00:1B:1B:92:5C:3B	Router	7	3	SNMP Settings -	Siemens AG	6GK5 627-2BA10
OK	192.168.10.199	통신백업	CP 443-1 (1EX30-0XE0)	00:1B:1B:A0:FA:88	PLC-CP	2	1	SNMP Settings -	Siemens AG	6GK7 443-1EX30
OK	192.168.10.131	원격제어반1	SCALANCE X216 (0BA00-2AA3)	00:1B:1B:E8:22:C2	Switch	16	10	SNMP Settings -	Siemens AG	6GK5 216-0BA00
OK	192.168.10.91	다음보수때 조치예정	SCALANCE X308-2M POE (2QG00-2AA2)	00:1B:1B:84:D3:68	Switch	4	1	SNMP Settings -	Siemens AG	6GK5 308-2QG00
OK	192.168.10.90	드라이어	SCALANCE X208 (0BA10-2AA3)	00:1B:1B:0F:1B:7E	Switch	8	2	SNMP Settings -	Siemens AG	6GK5 208-0BA10
OK	192.168.10.80	확장중 정상	IE/PB LINK PN IO (5AB10)	20:87:56:23:19:F4	Gateway	2	1	SNMP Settings -	Siemens AG	6GK1 411-5AB10
OK	192.168.10.47	업그레이드 검토 중	OSM TP 62 (2AB10)	08:00:06:71:C7:6F	Switch	8	2	SNMP Settings -	Siemens AG	
OK	192.168.10.46	"	OSM TP 62 (2AB10)	08:00:06:95:BF:51	Switch	8	1	SNMP Settings -	Siemens AG	
OK	192.168.10.45	1공장 머신간연결	SCALANCE X204-2FM (2BB11-2AA3)	00:1B:1B:B5:6B:29	Switch	6	2	SNMP Settings -	Siemens AG	6GK5 204-2BB11
OK	192.168.10.40	주제어반 3번	SCALANCE X204-2FM (2BB11-2AA3)	00:1B:1B:FD:6B:65	Switch	6	1	SNMP Settings -	Siemens AG	6GK5 204-2BB11
OK	192.168.10.28	히터	SCALANCE X204-2FM (2BB11-2AA3)	00:1B:1B:B5:6B:92	Switch	6	3	SNMP Settings -	Siemens AG	6GK5 204-2BB11
OK	192.168.10.19+	2공장 2머신	SCALANCE SC632 (2GS00-2AC2)	20:87:56:5F:4E:DF+	Router	2	2	SNMP Settings -	Siemens AG	6GK5 632-2GS00
OK	192.168.10.11	정비실	SCALANCE XC206-2 PN (2BB00-2AC2)	20:87:56:1F:48:B8	Switch	8	4	SNMP Settings -	Siemens AG	6GK5 206-2BB00
OK	192.168.10.7	2018.1.23 교체 1공장 2머신	SCALANCE XC208 PN (BA00-2AC2)	20:87:56:1E:F6:0B	Switch	8	5	SNMP Settings -	Siemens AG	6GK5 208-0BA00
OK	192.168.10.4	1공장 1머신-김치우담당!	SCALANCE XM408-8C (8GS00-2AM2)	00:1B:1B:9B:B3:00	Router	17	11	SNMP Settings -	Siemens AG	6GK5 408-8GS00
OK	192.168.10.2	백본라우터추가분	SCALANCE XR526-8C (8GR00-3AR2)	00:1B:1B:D0:7D:00	Router	26	12	SNMP Settings -	Siemens AG	6GK5 526-8GR00
OK	192.168.10.1	방화벽	SCALANCE S615 (0AA00-2AA2)	20:87:56:1E:FE:99	Router	5	4	SNMP Settings -	Siemens AG	6GK5 615-0AA00

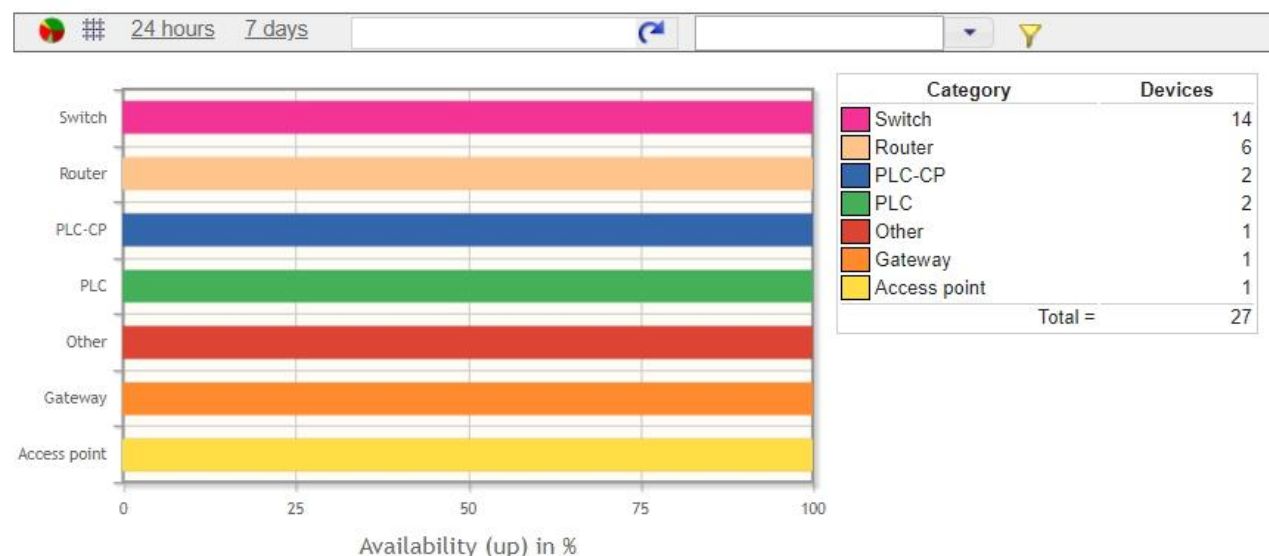
Page 1 of 72

Noted	Event status	Event	Event class	Time stamp	Event details	IP address
No	-	User: log-in detected	Notification	2019-05-20 18:10:02.753	administrator is logged in from 192.168.10.19	192.168.0.21
No	-	User: failed login	Warning	2019-05-20 18:09:49.935	Login failed for user: administrator from 192.168.10.19	192.168.0.21
No	-	Discovery: scan for new devices completed	Notification	2019-05-20 18:01:31.039	-	192.168.0.21
No	-	Discovery: network scan started	Notification	2019-05-20 17:59:52.621	-	192.168.0.21
No	Resolving	Interfaces: normal rate of discarded receive packets	Info	2019-05-20 17:52:58.937	0	192.168.10.4



- Overall status
  - Internal
    - OK (19)
    - Maintenance demanded (5)
    - Error (2)
  - Devices
    - All devices (26)
      - IP address
      - PROFINET device name
    - Grouped
      - Device category
        - Access point (1)
        - Gateway (1)
        - PLC (2)
        - PLC-CP (2)
        - Router (6)
        - Switch (14)
    - Vendor
      - Siemens AG (26)
    - Subnet
      - 192.168.0.0/24 (2)
      - 192.168.1.0/24 (2)
      - 192.168.10.0/24 (24)
      - 192.168.100.0/24 (2)
    - Miscellaneous
      - Alternating device (2)
  - PNIO systems
    - Unassigned devices (15)
  - Views
    - BACKBONE (3)

Devices Interfaces



IP address	Device name	Device type	Location	Availability as %	Article number	Firmware version	Historical
192.168.0.90	central firewall	SCALANCE SC632 (2GS00-2AC2)	sc600 center	100	6GK5 632-2GS00-2AC2	V01.00.02	
192.168.1.10	pn-io	CPU 315-2 PN/DP (2EH14-0AB0)	main utility	100	6ES7 315-2EH14-0AB0	V3.2.14	
192.168.1.11	pn-io-1	CP 343-1 (1EX30-0XE0)	PLC supporter	100	6GK7 343-1EX30-0XE0	V3.1.1	
192.168.10.1	SCALANCE S615	SCALANCE S615 (0AA00-2AA2)	panel 12	100	6GK5 615-0AA00-2AA2	V04.03.00	
192.168.10.2	plant core router	SCALANCE XR526-8C (8GR00-3AR2)	data center	100	6GK5 526-8GR00-3AR2	V 6.1.0	
192.168.10.4	central switch	SCALANCE XM408-8C (8GS00-2AM2)	1st floor	100	6GK5 408-8GS00-2AM2	V4.0.0	

Noted	Event status	Event	Event class	Time stamp	Event details	IP address
<input type="checkbox"/>	No	-	Discovery: network scan started	Notification	2019-05-20 18:14:52.670	192.168.0.2
<input type="checkbox"/>	No	-	User: log-in detected	Notification	2019-05-20 18:10:02.753	192.168.0.2
<input type="checkbox"/>	No	-	User: failed login	Warning	2019-05-20 18:09:49.935	192.168.0.2
<input type="checkbox"/>	No	-	Discovery: scan for new devices completed	Notification	2019-05-20 18:01:31.039	192.168.0.2
<input type="checkbox"/>	No	-	Discovery: network scan started	Notification	2019-05-20 17:59:52.621	192.168.0.2

# SINEC NMS

- 소프트웨어 설치만으로 모든 지멘스 제품 통신 관리 가능

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## 홈 화면

**System status:** System operational, running since 2017-06-07 10:26:28:731  
Status: OK

**Choice overview:**  
Total involved devices: 13  
Up: 12  
Down: 0

**Events snapshot (last 24 hours):**

Event class	Events
Notification	6
Warning	17
Error	4
<b>Total</b>	<b>27</b>

Noted	Event status	Event	Event class	Time stamp	Event details	IP address - affected
No	Pending	LAN interface inactive and does not match	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Pending	LAN interface inactive and does not match	Warning	2017-06-07 11:07:23:484	-	192.168.0.30
No	Resolved	Redundancy status: redundant connection	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Pending	Redundancy status: redundant connection	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Resolving	Interface connection: connection lost	Warning	2017-06-07 11:06:32:534	192.168.0.30 X1 P6-192.168.0.31 X1 P2-192.168.0.30	192.168.0.30

## 토폴로지

**Device name:** Max Mustermann  
**Article number:** 6GK5 308-2FM00-2A  
**Firmware version:** V4.0.4  
**Serial number:** VPROG55685  
**Hardware product:** 1  
**Location:** Nurnberg  
**Contact person:** Prasales CI

**Device:** testrack-nico-2004art  
**PROFINET device:** testrack-nico-2004art  
**IP address (internal):** 192.168.0.30  
**Automation role:** IODevice  
**PROFINET controller:** -

**Port:** X1 P1  
**Connector type:** Copper  
**Speed (Mbps):** 100  
**Mode:** Full Duplex  
**Alias name:** -  
**Aggregation name:** -  
**Connected to IP address:** -

## 이벤트 목록

IP address	Device name	Device type	Media type	Name	FD Av. transmit. utl.	FD Av. recv. utl.	AV. utilization as %	Speed in Mbps
192.168.1.10	sysname hot Set	SCALANCE X308-2N-Copper	SOX1 P1	X1 P1R	0.373	0.354	-	100
192.168.1.14	testrack-nico-cpu15	ET 2005P RM155-6 F-Copper	X1 P1	X1 P1	0.355	0.338	-	100
192.168.1.13	testrack-nico-cpu15	ET 2005P RM155-6 F-Copper	X1 P1	X1 P1	0.354	0.373	-	100
192.168.1.10	sysname hot Set	SCALANCE X308-2N-Copper	SOX1 P4	X1 P4	0.337	0.354	-	100
192.168.0.31	testrack-nico-2004art	SCALANCE X304ART-Copper	X1 P1	X1 P1	0.043	0.042	-	100
192.168.0.1	testrack-nico-2004art	SCALANCE X304ART-Unknow	X1 P2	X1 P2	0.042	0.043	-	100
192.168.0.30	sysname hot Set	SCALANCE X308-2L-Copper	X1 P6	X1 P6	0.041	0.041	-	100
192.168.1.11	sysname hot Set	SCALANCE X202-2F-Fiber optics	X1 P3	X1 P3	0.039	0.039	-	100
192.168.1.11	sysname hot Set	SCALANCE X202-2F-Fiber optics	X1 P4	X1 P4	0.039	0.039	-	100
192.168.0.1	sysname hot Set	SCALANCE X308-2L-Copper	S1X1 P2	S1X1 P2	0.037	0.036	-	100
192.168.0.30	sysname hot Set	SCALANCE X308-2L-Copper	X1 P7	X1 P7	0.036	0.037	-	100
192.168.0.20	Machine2	SCALANCE S623 (C-Copper	SOX1 P1	X1 P1	0.006	0.006	-	100
192.168.0.10	Machine1	SCALANCE S623 (C-Copper	SOX1 P1	X1 P1	0.006	0.006	-	100
192.168.0.1	sysname hot Set	SCALANCE X308-2L-Copper	S1X1 P1	S1X1 P1	0.006	0.006	-	100
192.168.0.1	sysname hot Set	SCALANCE X308-2L-Copper	S1X1 P5	S1X1 P5	0.006	0.006	-	100
192.168.0.1	sysname hot Set	SCALANCE X308-2L-Copper	S1X1 P6	S1X1 P6	0.006	0.006	-	100

## 보고

Noted	Event status	Event	Event class	Time stamp	Event details	IP address - affected
No	Pending	Interface connection: no match with	Warning	2017-06-07 11:07:23:265	192.168.0.30 X1 P6-192.168.0.31 X1 P2-192.168.0.30	192.168.0.30
No	Pending	Interface connection: no match with	Warning	2017-06-07 11:07:23:425	192.168.0.30 X1 P2-192.168.0.31 X1 P6-192.168.0.30	192.168.0.30
No	Pending	LAN interface inactive and does not match	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Pending	LAN interface inactive and does not match	Warning	2017-06-07 11:07:23:484	-	192.168.0.30
No	Resolved	Redundancy status: redundant connection	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Pending	Redundancy status: redundant connection	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Resolving	Interface connection: connection lost	Warning	2017-06-07 11:06:32:534	192.168.0.30 X1 P6-192.168.0.31 X1 P2-192.168.0.30	192.168.0.30
No	Resolving	Interface connection: connection lost	Warning	2017-06-07 11:06:32:534	192.168.0.30 X1 P2-192.168.0.31 X1 P6-192.168.0.30	192.168.0.30
No	Resolving	LAN interface is active and matches	Notification	2017-06-07 11:06:24:344	-	192.168.0.31
No	Resolving	LAN interface is active and matches	Notification	2017-06-07 11:06:23:455	-	192.168.0.30
No	Resolving	Redundancy status: redundant connection	Warning	2017-06-07 11:06:23:189	-	192.168.0.30
No	Resolving	Redundancy status: redundant connection	Warning	2017-06-07 11:06:23:159	-	192.168.0.30
No	Resolving	User log in detected	Notification	2017-06-07 11:03:12:885	Administrator is logged in from 171.172.16.1.10	192.168.0.30
No	Resolving	Interfaces: normal rate of discards	Notification	2017-06-07 11:00:23:328	0	192.168.0.30
No	Resolving	User log in detected	Notification	2017-06-07 10:49:42:214	Administrator is logged in from 171.172.16.1.10	192.168.0.30
No	Resolved	Interface connection: no match with	Warning	2017-06-07 10:46:36:681	192.168.0.30 X1 P6-192.168.0.31 X1 P2-192.168.0.30	192.168.0.30
No	Resolved	Interface connection: no match with	Warning	2017-06-07 10:46:30:630	192.168.0.30 X1 P2-192.168.0.31 X1 P6-192.168.0.30	192.168.0.30
No	Resolved	LAN interface inactive and does not match	Warning	2017-06-07 10:46:23:501	-	192.168.0.31
No	Resolved	LAN interface inactive and does not match	Warning	2017-06-07 10:46:23:501	-	192.168.0.30
No	Resolved	Redundancy status: redundant connection	Warning	2017-06-07 10:46:23:251	-	192.168.0.30
No	Resolved	Redundancy status: redundant connection	Warning	2017-06-07 10:46:23:251	-	192.168.0.30
No	Resolving	User log in detected	Notification	2017-06-07 10:39:49:070	Administrator is logged in from 171.172.16.1.10	192.168.0.30
No	Resolved	Interface critical rate of discards	Warning	2017-06-07 10:35:23:214	10	192.168.0.30
No	Resolving	Redundancy status: redundant connection	Warning	2017-06-07 10:29:27:339	-	192.168.0.30
No	Resolving	Redundancy status: redundant connection	Warning	2017-06-07 10:29:27:339	-	192.168.0.30
No	Resolving	Redundancy status: normal rate of discards	Warning	2017-06-07 10:26:27:338	-	192.168.0.30

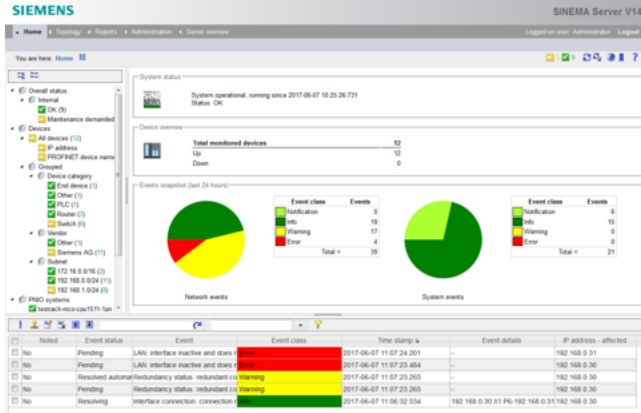
## 사용자정의 뷰

## 서버 뷰

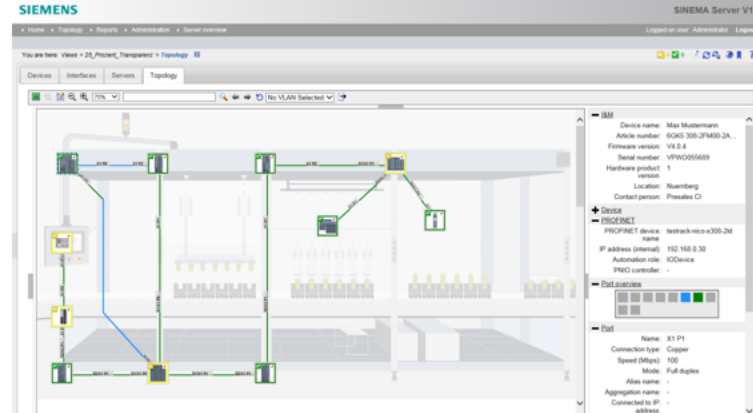
Name	IP/Host	System status	Production	Storage
Server 1 Production	172.16.1.5	OK	3	0
Server 2 Storage	172.16.1.6	OK	3	1

Noted	Event status	Event	Event class	Time stamp	Event details	IP address - affected
No	Resolved	LAN interface inactive and does not match	Warning	2017-06-07 11:07:23:484	-	192.168.0.30
No	Resolved	Redundancy status: redundant connection	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Resolved	Redundancy status: redundant connection	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Resolving	Interface connection: connection lost	Warning	2017-06-07 11:06:32:534	192.168.0.30 X1 P6-192.168.0.31 X1 P2-192.168.0.30	192.168.0.30
No	Resolving	Interface connection: connection lost	Warning	2017-06-07 11:06:32:534	192.168.0.30 X1 P2-192.168.0.31 X1 P6-192.168.0.30	192.168.0.30
No	Resolving	LAN interface is active and matches	Notification	2017-06-07 11:06:24:344	-	192.168.0.31

## 홈 화면



## 토폴로지



## 이벤트 목록

The Performance view shows a table of interface utilization for the last 24 hours. The table includes columns for IP address, device name, device type, media type, name, FD Av. stream. util., FD Av. rx/cv. util., FD Av. utilization av., and Speed in Mbps.

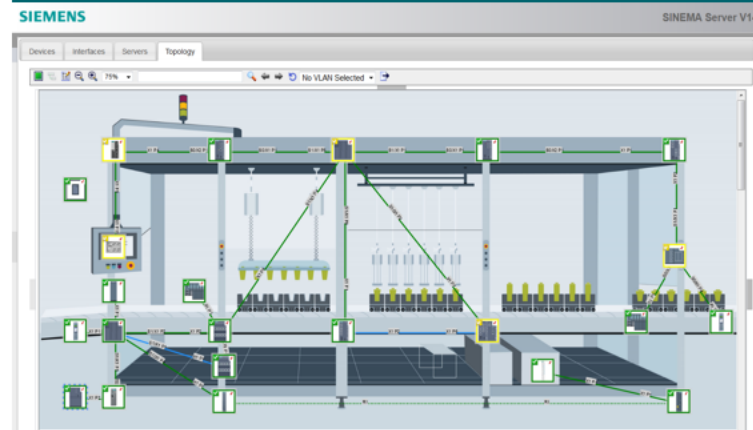
IP address	Device name	Device type	Media type	Name	FD Av. stream. util.	FD Av. rx/cv. util.	FD Av. utilization av.	Speed in Mbps
192.168.1.10	sysname hot Set	SCALANCE X308-2x-Copper	SOX1 P1	X1 P1	0.373	0.354	-	100
192.168.1.14	testrack-nico-cpu15	CPU15-1 PM (1M-Copper)	X1 P1R	X1 P1R	0.355	0.338	-	100
192.168.1.13	testrack-nico-e2009	ET 2009P RM155-6 F-Copper	X1 P1	X1 P1	0.354	0.373	-	100
192.168.1.10	sysname hot Set	SCALANCE X308-2x-Copper	SOX1 P4	X1 P4	0.043	0.354	-	100
192.168.0.31	testrack-nico-e204nt	SCALANCE X204RT-Copper	X1 P1	X1 P1	0.043	0.042	-	100
192.168.0.1	sysname hot Set	SCALANCE XM408-Copper	S1X1 P6	S1X1 P6	0.042	0.043	-	100
192.168.0.31	testrack-nico-e204nt	SCALANCE X204RT-Unknow	X1 P2	X1 P2	0.041	0.041	-	10
192.168.0.30	sysname hot Set	SCALANCE X308-2x-Copper	X1 P6	X1 P6	0.041	0.041	-	100
192.168.1.11	sysname hot Set	SCALANCE X202-2FFiber optics	X1 P3	X1 P3	0.039	0.039	-	100
192.168.1.11	sysname hot Set	SCALANCE X202-2FFiber optics	X1 P4	X1 P4	0.039	0.039	-	100
192.168.0.1	sysname hot Set	SCALANCE XM408-Copper	S1X1 P2	S1X1 P2	0.037	0.036	-	100
192.168.0.30	sysname hot Set	SCALANCE X308-2x-Copper	X1 P7	X1 P7	0.036	0.037	-	100
192.168.0.20	Machine2	SCALANCE S623 (8-Copper)	SOX1 P1	X1 P1	0.006	0.006	-	100
192.168.0.10	Machine1	SCALANCE S623 (8-Copper)	SOX1 P1	X1 P1	0.006	0.006	-	100
192.168.0.1	sysname hot Set	SCALANCE XM408-Copper	S1X1 P1	X1 P1	0.006	0.006	-	100
192.168.0.1	sysname hot Set	SCALANCE XM408-Copper	S1X1 P5	X1 P5	0.006	0.006	-	100
192.168.0.1	sysname hot Set	SCALANCE XM408-Copper	S1X1 P6	X1 P6	0.006	0.006	-	100

## 보고

The Reports view displays a detailed event log with columns for 'Noticed', 'Event status', 'Event', 'Event class', 'Time stamp', 'Event details', and 'IP address - affected'. The log shows various events such as interface connection issues, redundancy status changes, and user logins.

Noticed	Event status	Event	Event class	Time stamp	Event details	IP address - affected
No	Pending	Interface connection: no match w/	Warning	2017-06-07 11:07:23:425	192.168.0.30 X1 P6-192.168.0.31 192.168.0.30	
No	Pending	Interface connection: no match w/	Warning	2017-06-07 11:07:23:425	192.168.0.31 X1 P2-192.168.0.30 192.168.0.31	
No	Pending	LAN interface inactive and does not match	Warning	2017-06-07 11:07:23:484	-	192.168.0.31
No	Pending	LAN interface inactive and does not match	Warning	2017-06-07 11:07:23:484	-	192.168.0.30
No	Resolved	Redundant/Redundancy status: redundant cover	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Pending	Redundant/Redundancy status: redundant cover	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Resolving	Interface connection: connection lost	Warning	2017-06-07 11:06:52:534	192.168.0.30 X1 P6-192.168.0.31 192.168.0.30	
No	Resolving	Interface connection: connection lost	Warning	2017-06-07 11:06:52:534	192.168.0.31 X1 P2-192.168.0.30 192.168.0.31	
No	Resolving	LAN interface is active and matches	Info	2017-06-07 11:06:24:344	-	192.168.0.31
No	Resolving	LAN interface is active and matches	Info	2017-06-07 11:06:24:344	-	192.168.0.30
No	Resolving	Redundant/Redundancy status: redundant cover	Info	2017-06-07 11:06:23:189	-	192.168.0.30
No	Resolving	Redundant/Redundancy status: redundant cover	Info	2017-06-07 11:06:23:189	-	192.168.0.30
No	Resolving	User log in detected	Notification	2017-06-07 11:03:12:885	Administrator is logged in from 171.172.16.1.10	
No	Resolving	Interfaces: normal rate of discards	Info	2017-06-07 11:00:23:328	0	192.168.0.30
No	Resolving	User log in detected	Notification	2017-06-07 10:49:42:214	Administrator is logged in from 171.172.16.1.10	
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:46:36:661	192.168.0.30 X1 P6-192.168.0.31 192.168.0.30	
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:46:36:661	192.168.0.31 X1 P2-192.168.0.30 192.168.0.31	
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:46:36:630	192.168.0.31 X1 P2-192.168.0.30 192.168.0.31	
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:46:36:630	192.168.0.30 X1 P6-192.168.0.31 192.168.0.30	
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:46:23:501	-	192.168.0.31
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:46:23:501	-	192.168.0.30
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:46:23:251	-	192.168.0.30
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:46:23:251	-	192.168.0.30
No	Resolved	User log in detected	Notification	2017-06-07 10:39:49:070	Administrator is logged in from 171.172.16.1.10	
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:35:23:214	10	192.168.0.30
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:29:27:339	-	192.168.0.30
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:29:27:339	-	192.168.0.30
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:26:27:338	-	192.168.0.30
No	Resolved	Redundant/Redundancy status: no match w/	Warning	2017-06-07 10:26:27:338	-	192.168.0.30

## 사용자정의 뷰



## 서버 뷰

The Server Overview view displays a table of server status with columns for 'Name', 'IP/Host', 'System status', and 'Maintenance demanded'. It shows the status of various servers, including production and storage servers.

Name	IP/Host	System status	Maintenance demanded (5)
Server 1 Production	172.16.1.5	OK	0
Server 2 Storage	172.16.1.6	OK	3

Below the table, there is a detailed event log with columns for 'Noticed', 'Event status', 'Event', 'Event class', 'Time stamp', 'Event details', and 'IP address - affected'.

Noticed	Event status	Event	Event class	Time stamp	Event details	IP address - affected
No	Resolved	Resolved automa/Redundant/Redundancy status: redundant cover	Warning	2017-06-07 11:07:23:484	-	192.168.0.30
No	Resolved	Resolved automa/Redundant/Redundancy status: redundant cover	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Resolved	Resolved automa/Redundant/Redundancy status: redundant cover	Warning	2017-06-07 11:07:23:265	-	192.168.0.30
No	Resolving	Interface connection: connection lost	Warning	2017-06-07 11:06:52:534	192.168.0.30 X1 P6-192.168.0.31 X1 P2-192.168.0.30	
No	Resolving	Interface connection: connection lost	Warning	2017-06-07 11:06:52:534	192.168.0.30 X1 P6-192.168.0.31 X1 P2-192.168.0.30	
No	Resolving	LAN interface is active and matches	Info	2017-06-07 11:06:24:344	-	192.168.0.31



## SINET PLAN

The screenshot displays the SINET PLAN interface with a network topology view and two analysis tables. The interface includes a menu bar (Home, Network analysis, Settings), a toolbar, and a search bar for devices. The topology view shows a hierarchical network structure. Below the topology, the 'Topology details' section is active, showing tabs for Device overview, Dataflows, Results, Information, and Pcap dataflows. The 'Results' tab is selected, displaying two tables: 'Connections with high average utilization of bandwidth' and 'Ports with high utilization of queue memory'.

Connections with high average utilization of bandwidth			
Source	Target	Source utilization [%]	Target device utilization [%]
SINETPLAN-CPU-PN	Switch-Linie	4.10	4.13
Switch17-Robot	Switch-Linie	4.04	4.00
Switch15-Robot	Switch17-Robot	2.85	2.81
Switch13-Robot	Switch15-Robot	1.55	1.53
Switch15-Robot	Switch16-Robot	1.28	1.29
SMC-Ventil7	Switch16-Robot	1.19	1.18

Ports with high utilization of queue memory			
Device	Interface	Port	Queue memory utilization [%]
Switch-Linie	Switch-Linie.Interface 1	Port 3	17.87
Switch15-Robot	Switch15-Robot	Port 2	13.72
Switch17-Robot	Switch17-Robot	Port 2	12.00
Switch-Linie	Switch-Linie.Interface 1	Port 1	10.25
Switch13-Robot	Switch13-Robot	Port 2	6.82
Switch06	Switch06	Port 3	4.37



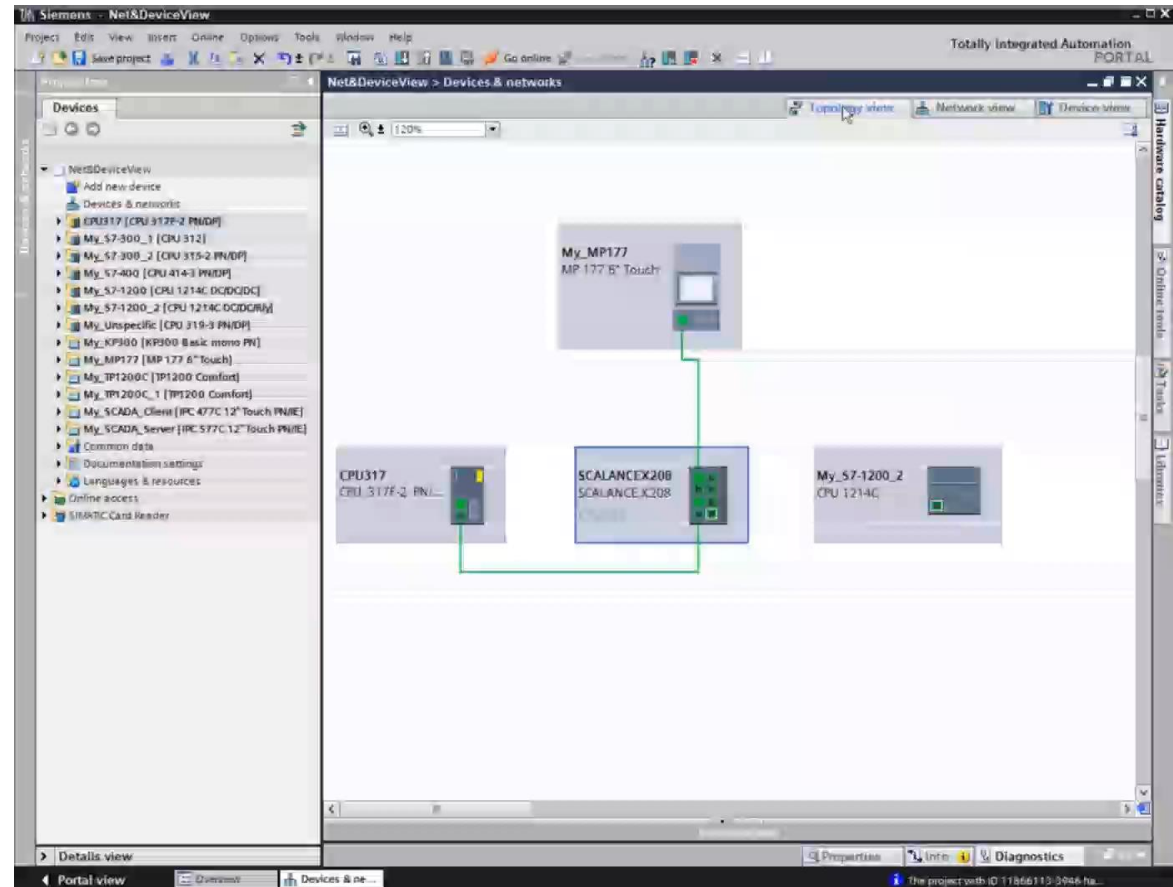
시스템 계획

프로젝트 실행

시스템 검증 및 확인

시스템 운영

TIA portal / 다양한 기능이 제공되는 유/무선 장비



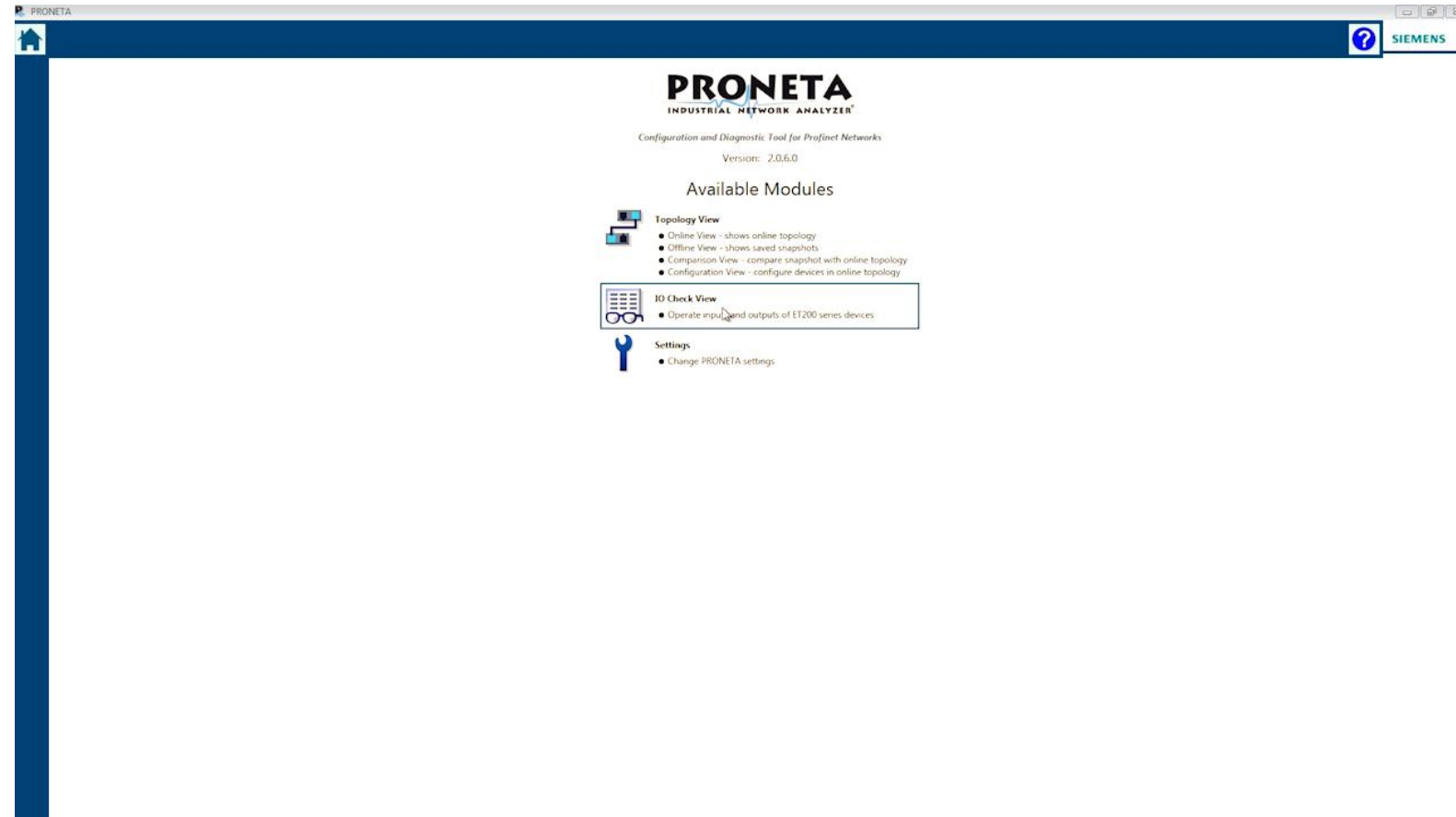
시스템 계획

프로젝트 실행

시스템 검증 및 확인

시스템 운영

- PRONETA
- BANNY Agent
- SINEC NMS



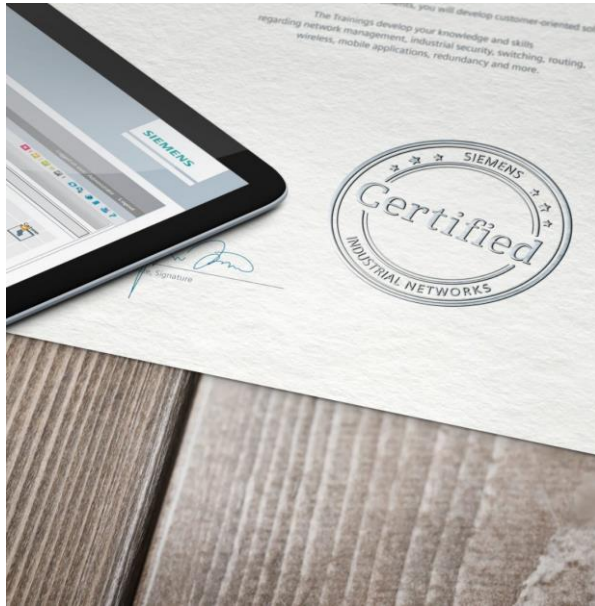
시스템 계획

프로젝트 실행

시스템 검증 및 확인

시스템 운영

전문가 그룹 - 통신 자격증 - 통신 교육



다양한 산업용 통신 자격증 및 교육 프로그램

- 산업용 네트워크가 요구하는 사항은 신뢰도, 응답속도, 결정성, 일관성 이다.
- 과거와 달리 새로운 무선 통신 기술은 산업용 네트워크에서 요구하는 사항을 충족 한다
- 새로운 무선 통신 기술로 새로운 어플리케이션 개발 및 적용이 가능하다.
- Time-Sensitive Networking 은 실시간 메커니즘이 추가된 이더넷이 발전된 유형이며, 이에 따라 새로운 하드웨어 규격의 제품이 필요하다.
- TSN 을 통한 OPC UA PubSub 의 사용은 장비간 통신 리소스를 예약하여 실시간 통신을 가능하게 한다.
- 현장에서 적용 되고 있는 산업용 이더넷 장치 수의 증가와 새로운 네트워크 기술에 의한 데이터양의 증가로 네트워크 관리 시스템이 필요하다.



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# Contact

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